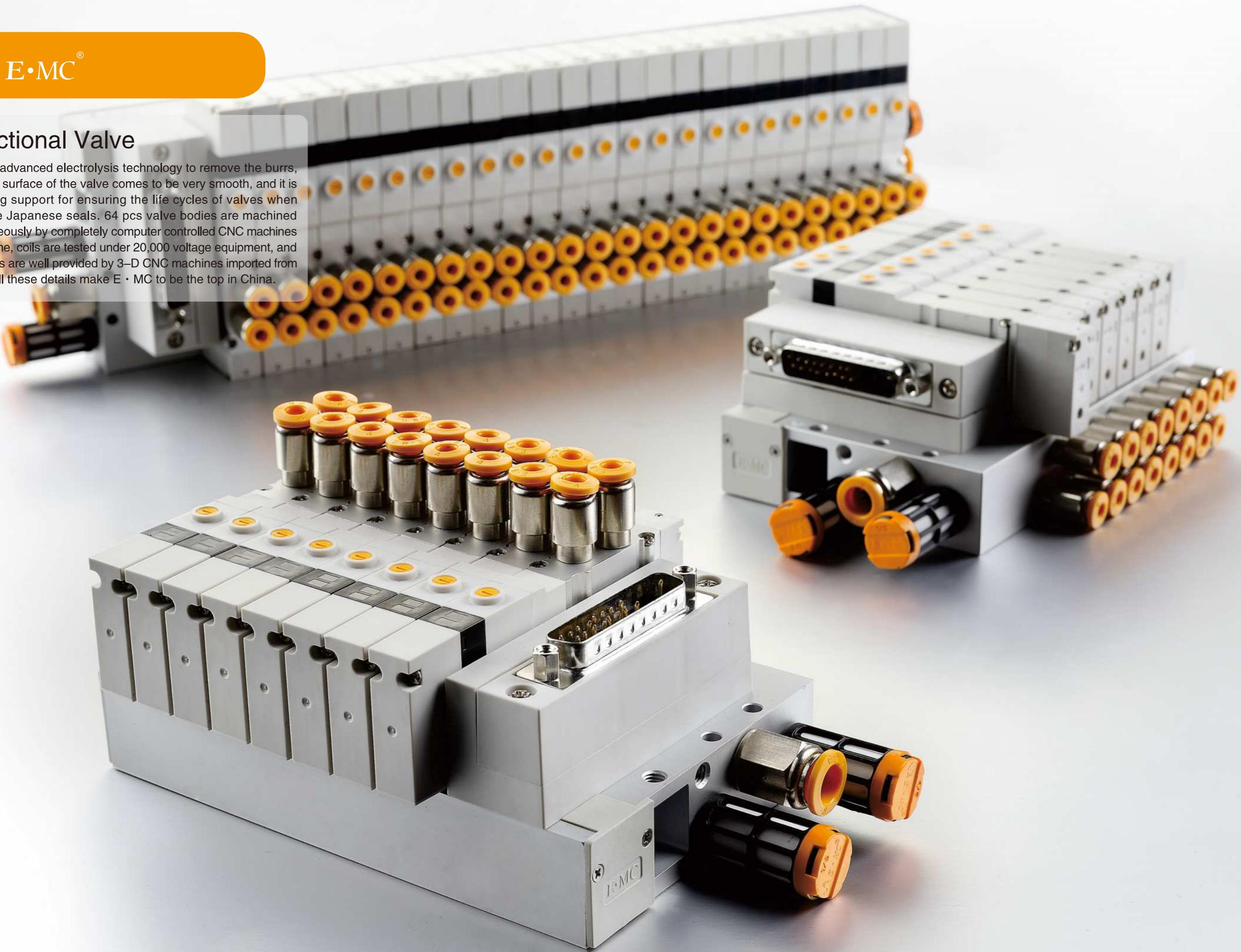




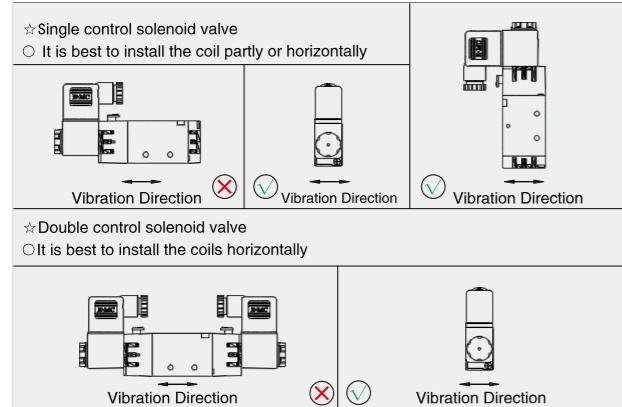
Directional Valve

With the advanced electrolysis technology to remove the burrs, the inner surface of the valve comes to be very smooth, and it is also a big support for ensuring the life cycles of valves when using the Japanese seals. 64 pcs valve bodies are machined simultaneously by completely computer controlled CNC machines at one time, coils are tested under 20,000 voltage equipment, and armatures are well provided by 3-D CNC machines imported from Japan, all these details make E · MC to be the top in China.

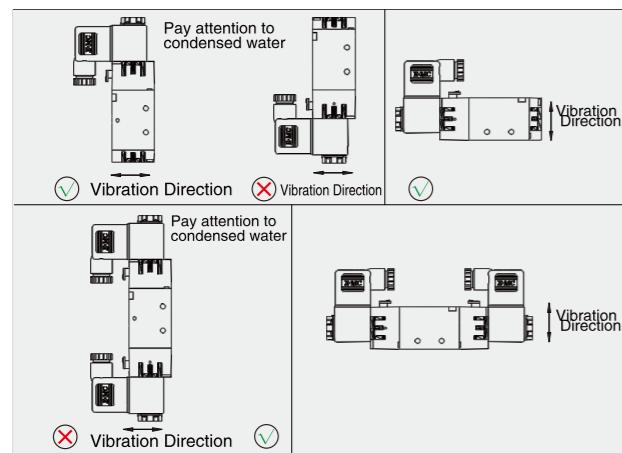


Precaution for Installation and Use

- Please check whether the product is damaged during transport, and check the technical parameters (such as operating voltage, working pressure, working temperature, etc.) to confirm whether they satisfy the requirements before installation.
- Please pay attention to the air flow direction during installation, P(1) is air inlet, A(2)/B(4) is working port, R(3)/S(5) is exhaust port, working medium must be filtered through 40um filter(higher filter precision is available).
- Before installation, the pipeline should be completely cleaned (Propose to use air guns or empty the pipeline directly before connection) to remove pipeline dust, debris and oil, so that to avoid the influence of valve action (such as stuck, no response or response slowly, etc.), avoid noise from damaged spool and the working life reduction.
- When using fitting with thread to connect the valve and tubing, not allowed the thread dust and sealing tape fragments into the valve body; When using the sealing tape, the thread end should be set aside 1 or 2 thread pitch non-winding sealing tape; When using liquid glue, should avoid excessive liquid glue going into the valve body.
- Try to avoid using the valve in vibration environment; if slight vibration, please make the vibration direction and spool action direction at right angle to avoid the influence of the spool.



- In order to prevent condensate water, oil, etc flowing into the coil, it is better to make the coil upwards or adopt lateral installation.

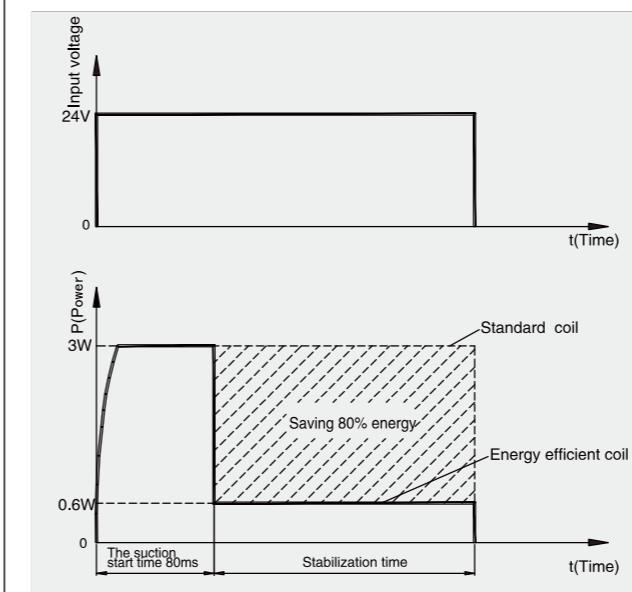


- Try to install the valve as close as possible to the cylinder, to avoid the influence of active time because of the long pipeline and air consumption increase.
- When manifold assembly used, please note back pressure phenomenon that caused by incompletely exhaust. Please note wrong action caused by the interaction between the valves. Especially when using the 3 positions, center exhaust valve and single acting cylinder, recommend to inlet and exhaust separately.
- When using 3 positions center close or 3 positions center pressure valves, it is difficult to guarantee the cylinder stop exactly at any intermediate position, because air compressibility and reasonable leakage of valve and cylinder. If require to stay at the stop position for a long time, please take other methods (such as using induction check valve together).
- When using 3 positions center close valve, please consider the residual pressure release between the valve and cylinder, please set the residual pressure release function in the air circuit.
- When using internal pilot type, please consider minimum operating pressure, not allowed to throttle at inlet, either exhaust emptied directly, to avoid wrong action caused by big air pressure reduction. If blowing environment, please use external pilot type.
- Pilot valve, piston cavity, breathing hole and pilot valve exhaust port shall not block or restricted, and the filter need to do regular cleaning or replacement if necessary.
- It is recommended to install muffler to the exhaust port to avoid inhaling of impurity into the valve body.
- such as valves used in vacuum condition, should use direct acting valve or exterior pilot type valve, and measures should be taken to prevent dust from sucking in the suction cup.
- Double electric air control valve has memory function (except three position valve), power up time should be more than 0.1s in time to ensure the valve reversing in place.
- although the coil calibration is 100%ED, long time continuous electricity will cause overheating, accelerated insulation aging, reduce the performance of the solenoid valve, lifetime and energy, so in the condition of continuous power on, we should consider to use double electronically controlled solenoid valve with memory function or adopt energy saving and low power coil, in order to extend coil life, and save energy.
- Solenoid valve installed in the control cabinet, We should pay attention to the ventilation of the control cabinet, heat radiation, to ensure that the temperature in the cabinet within the safety use range.
- Solenoid valve coil should not be connected to the wrong voltage (such as the DC24V coil connect to the AC220V voltage), Otherwise, the coil will be burned, and the working voltage should be in the required voltage range, to make sure the valve works well.
- Since DC solenoid valve has polarity indicator light, please pay attention to the positive and negative poles when wiring, "1" connect the positive pole, and "2" connect the negative pole, If the positive and negative poles are reversed, The light will not turn on, but the valve can still be actuated.
- During use energy saving and low power consumption coil solenoid valve, please refer to energy-saving, low-power solenoid valve instructions.
- The valve on this catalogue shall not be used as an emergency shut-off valve. If the emergency shut-off function is required, other ways of ensuring safety shall be used to control it.

Precaution for Installation and Use

Principle for energy saving:

There are 2 stages for valve electrifying: actuation start moment and the stable process. For actuation start moment, it requires high voltage and large current to make sure the valve starts normally (High power for the coil is required for this process), after the actuation start moment, it comes to the stable process, for this stage, it only requires low power to maintain stable. The energy saving low power consumption coil is developed according to this feature, it saves 80% energy during the stable stage through the internal energy saving chip, it reduces the coil heat, lowers the temperature rising, prolonging the life-span of the valve. It can be widely used for occasions which require long-time coil electrification and low coil temperature rising. The below drawing shows the voltage and the energy saving (take N2R251 valve DC24V coil as an example).



- Requirement for input power: range of fluctuation of voltage -15%~+10%; the electric source output power shall be above 2-3 times than the power in actuation start moment.
- Actuation start moment of energy saving coil: The starting time is different for different specifications and voltages of the coil. The lower voltage, the longer the starting time. Here is the standard voltage testing value of our current products:

Energy saving coil/Module specification	Starting time
N1R (Internal 110 series)	50±10ms
N2R/N3R/N4R (Internal 210 series)	80±20ms
ELP (Internal solenoid valve series)	250±100ms
NF (External small power energy saving module)	50±10ms
NF (External big power energy saving module)	100±20ms

Note: The rise time shall be less than 5 ms when the voltage starts from 0 to rated voltage in the process of solenoid valve energization.

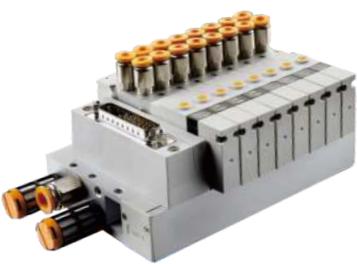
- When the coil is in a stable keeping period, it cannot be used in vibration and dust application because it is in energy saving and low power status. Air inlet of solenoid valve shall be fully filtered to avoid impurities reaching the end face of the coil.
- Working temperature: -20~80°C, the internal energy saving chip can only work in high temperature medium, like high temperature water/oil/gas and so on. If the working medium is high temperature, an external energy saving conversion module is recommended, the important issue is to make sure the environmental temperature is not higher than 80°C.
- Normal electric conversion components: mechanical switch; mechanical relay; solid-state relay; MOS tube; Thyristor tube. Please note the following issues when using energy saving coil: from 0 to rated voltage in the process of solenoid valve energization.

- Current for convert components should be 2-3 times higher than the maximum current when coils start and actuate.
- Max漏 current for convert components should be ≤40mA. The leak current of normal convert components with protection is relatively large, like solid-state relay (we suggest choose it carefully). In addition, RC circuit protection cannot be used, otherwise, the directional valve cannot revert normally.

SV

Solenoid Valve&Valve Terminal

1
SV



Product Features

- Integrated valve terminal, integrated wiring; Adopt 25 pins D-sub connector.
- Centralized air inlet and exhaust, available for top ported, side ported and bottom ported, compact structure.
- Patent design: the pilots of double control valve are on same side; Wiring and piping are on same side.
- 5/2 ways, 5/3 ways, 5/4 ways(2pcs 3/2 ways) can be integrated on same valve terminal.

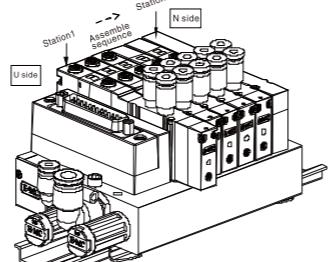
How to Order?

S1V valve terminal

Series No.	Body Size	Wiring Type	Port Size	Voltage	Pilot Type	Wiring Type	Inlet & Exhaust port	Mounting	Thread Type		
S: Standard SN: Power saving	V: Top ported VM: Side ported VB: Bottom ported	M5: M5 C4: ϕ 4 one-touch fitting M7: M7 C6: ϕ 6 one-touch fitting	E4: DC24V	Blank: Internal pilot WB: External pilot				Blank: G P: PT T: NPT			
1: 1 series	Qty (suitable for same valve single control 2~24 links double control 2~12 links)						Blank: Double control wiring (max.12 links) S: Single control wiring (max.24 links) (Note: Mix wiring is available to customize)	Blank: Without accessories D: With DIN rail clip and 1M guide rail DO: With DIN rail clip, no guide rail Din guide rail packed separately)			
Code	Function	Remark	Code	Port entry	Remark	Code	Function	Remark	Code	Port entry	Remark
S	5/2 single		Blank	Both side without silencer, fitting, plug		S	5/2 single		Blank	Both side without silencer, fitting, plug	
D	5/2 double		U	U side with silencer, ϕ 8 PC fitting		D	5/2 double		U	U side with silencer, ϕ 8 PC fitting	
C	5/3 center closed	assembly sequence, 1st link start from U side	N	Station N with silencer, ϕ 8 PC fitting	1) plugs are mounted on the opposite side of the selected ports; 2) only U side is available for bottom ported	C	5/3 center closed		N	Station N with silencer, ϕ 8 PC fitting	1) plugs are mounted on the opposite side of the selected ports; 2) only U side is available for bottom ported
P	5/3 center pressure		UN	Both side with silencer, ϕ 8 PL fitting		P	5/3 center pressure		UN	Both side with silencer, ϕ 8 PL fitting	
E	5/3 center exhaust		UL	U side with silencer, ϕ 8 PL fitting		E	5/3 center exhaust		NL	Station N with silencer, ϕ 8 PL fitting	
Y	2pcs 3/2 (N.C.)		NL	Station N with silencer, ϕ 8 PL fitting		Y	2pcs 3/2 (N.C.)		UNL	Both side with silencer, ϕ 8 PL fitting	
H	2pcs 3/2 (N.O.)		UNL	Both side with silencer, ϕ 8 PL fitting		H	2pcs 3/2 (N.O.)		U1	U side with silencer, ϕ 10 POC fitting	
U	2pcs 3/2 (N.O./N.C.)		U1	U side with silencer, ϕ 10 POC fitting		U	2pcs 3/2 (N.O./N.C.)		N1	Station N with silencer, ϕ 10 POC fitting	
B	blind plate		Un1	Both side with silencer, ϕ 10 POC fitting		B	blind plate		Un1	Both side with silencer, ϕ 10 POC fitting	

Order Example:

- Same valve: S series standard valve, 1 series body, top ported, 6 links 5/2 double controlled, port size M5, DC24V, G thread, internal pilot, double control wiring, both side without silencer, fitting, plug, the ERP code is S1V-6D-M5E4



- Mix different valve: S series standard valve, 1 series body, top ported, see right picture : station 1 is 5/3 center closed, station 2 is 5/2 double control, station 3 is 2pcs 3/2 (N.O.), station 4 & station 5 are 5/2 single, station 6 is blind plate, port with ϕ 4 one-touch fitting, DC24V, G thread, external pilot, double control wiring, U-sub side with silencer, ϕ 8 PL fitting, with DIN rail clip and 1M guide rail, the ERP code is S1V-CDH2SB-C4E4-WB-UL-D

Solenoid valve

Series No.	ID code	Ports	Positions	Body Size	Controls	Original Status	Port Size	Voltage	Pilot Type	Wiring
S: Standard SN: Power saving		5: 5 ports		1: 1 series	1: Single control 2: Double control		M5: M5 M7: M7	E4: DC24V	Blank: Internal pilot WB: External pilot	(Note: Only Wiring is available for V type)
V: Piping on valve VM: Piping on manifold (Can not work separately, work with side ported/bottom ported manifold)		2: 2 position 3: 3 position 4: 4 position dual 3-port valve								Blank: None 0.3M: 0.3m wiring 0.6M: 0.6m wiring 1M: 1m wiring (Note: Only Wiring is available for V type)

Order Example:

- S series standard type, piping on valve, 2 station 5 port, 1 series valve body, single control, M5 port, DC24V, internal pilot, 0.3 meter wiring. the ERP code is : SV5211-M5E4-0.3M.

SV valve terminal

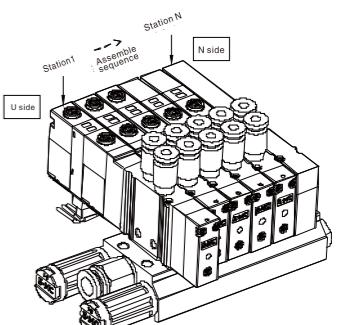
Series No.	5/2 way	Body Size	Port Size	Voltage	Inlet & Exhaust port	Wiring	Thread Type
SV: SV series	52	1: 1 series	M5: M5 C4: ϕ 4 one-touch fitting M7: M7 C6: ϕ 6 one-touch fitting	E4: DC24V		Blank: Without wiring 0.3M: 0.3M wiring 0.6M: 0.6M wiring 1M: 1M wiring	Blank: G P: PT T: NPT
			Qty (suitable for same valve max.24 links)				

Code	Function	Remark
S	5/2 single	
D	5/2 double	
C	5/3 center closed	assembly sequence, 1st link start from U side
P	5/3 center pressure	
E	5/3 center exhaust	
Y	2pcs 3/2 (N.C.)	
H	2pcs 3/2 (N.O.)	
U	2pcs 3/2 (N.O./N.C.)	
B	blind plate	

Code	Port entry	Remark
Blank	Both side without silencer, fitting, plug	
U	U side with silencer, ϕ 8 PC fitting	
N	Station N with silencer, ϕ 8 PC fitting	1) plugs are mounted on the opposite side of the selected ports; 2) only U side is available for bottom ported
UN	Both side with silencer, ϕ 8 PL fitting	
UL	U side with silencer, ϕ 8 PL fitting	
NL	Station N with silencer, ϕ 8 PL fitting	
UNL	Both side with silencer, ϕ 8 PL fitting	
U1	U side with silencer, ϕ 10 POC fitting	
N1	Station N with silencer, ϕ 10 POC fitting	
Un1	Both side with silencer, ϕ 10 POC fitting	

Order Example:

- Same valve: SV series valve block, 1 series body, 6 links 5/2 double controlled SV5212, port size M5, DC24V, G thread, both side without silencer, fitting, plug, the ERP code is SV5211-6D-M5E4



- Mix different valve: SV series valve block, 1 series body, see right picture : station 1 is 5/3 center closed, station 2 is 5/2 double control, station 3 is 2pcs 3/2 (N.O.), station 4 & station 5 are 5/2 single, station 6 is blind plate, port with ϕ 4 one-touch fitting, DC24V, G thread, external pilot, double control wiring, U-sub side with silencer, ϕ 8 PL fitting, with DIN rail clip and 1M guide rail, the ERP code is SV5211-CDH2SB-C4E4-U

1 SV

How to Order?

Manifold	SV	52	1	—	N	F	—	Thread Type
SV series	1: 1 series valve body				F: Manifold			Blank: G P: PT T: NPT
2 position 5 port								
1: 1 station								
2: 2 stations								
3: 3 stations								
.....								
24: 24 stations								

Connector	Connector Type	—	Cable Core	—	Cable Length
D25: D-sub connector 25 pins					1M: 1m cable 2M: 2m cable 3M: 3m cable (Note: please contact EMC for customized length)
25: 25 cores (24 coils or less)					
16S: 16 cores (15 stations for single control or less)					
16D: 16 cores (7 stations for double control or less)					
08S: 8 cores (7 stations for single control or less)					

Wiring

Wiring Series	—	Accessory	—	Wiring Length
SV5211: Single control		P01: With accessory		0.3M: 0.3m wiring 0.6M: 0.6m wiring 1M: 1m wiring (Note:Please contact EMC to customize wiring)
Sv5212: Double control				

Blind plate

SVBP	52	1
Blind plate for SV valve	2 position 5 port	1:1 series valve body

Specifications

Model	SV5211 SVM5211	SV5212 SVM5212	SV5312C/P/E SVM5312C/P/E	SV5412Y/H/U SV5412Y/H/U
Sectional area (mm)	M5/C4: 5 (CV=0.28) M7/C6: 7 (CV=0.39)		M5/C4: 4.6 (CV=0.26) M7/C6: 6.5 (CV=0.36)	
Positions	2-position 5 port	2-position 5 port	3-position 5 port	4-position dual 3-port valve
Working pressure (MPa)	0.15~0.8	0.15~0.8	0.2~0.8	0.15~0.8
Port size		M5/M7/C4/C6 (Namur type no this option)		
Working medium		Clean air(After 40 μ m filtration)		
Pilot exhaust type		Internal pilot type / External pilot type		
Reset type		Ges reset		
Lubrication		No required		
Proof pressure (Mpa)		1.2		
Working temperature (°C)		-20~70 (No freezing)		
Working Voltage		DC24V		
Voltage range		$\pm 10\%$		
Power consumption		Standard type: 0.8W ; Energy-saving type: 0.3W		
Insulation class		F Class		
Surge voltage suppressor		Diode(Varistor for non-polar type)		
Protective class		IP40 Dust Proof		
Max.acting frequency		5/2: 5 Cycle/s; 5/3: 3 Cycle/s		
Activate time		15ms or less(0.5MPa)		

Internal Structure

SV 5211 (5/2 single control)	
SV 5212 (5/2 double control)	
SV5312C (5/3 center close)	
SV5312E (5/3 center exhaust)	
SV5312P (5/3 center pressure)	
SV5412U (1pc 3/2 N.C + 1pc 3/2 N.O.)	
SV5412Y (2pcs 3/2 N.C.)	
SV5412H (2pcs 3/2 N.O.)	

1 SV

Flow Chart

SV5211-M5/C4

working pressure (MPa)

Fow rate (L/min)

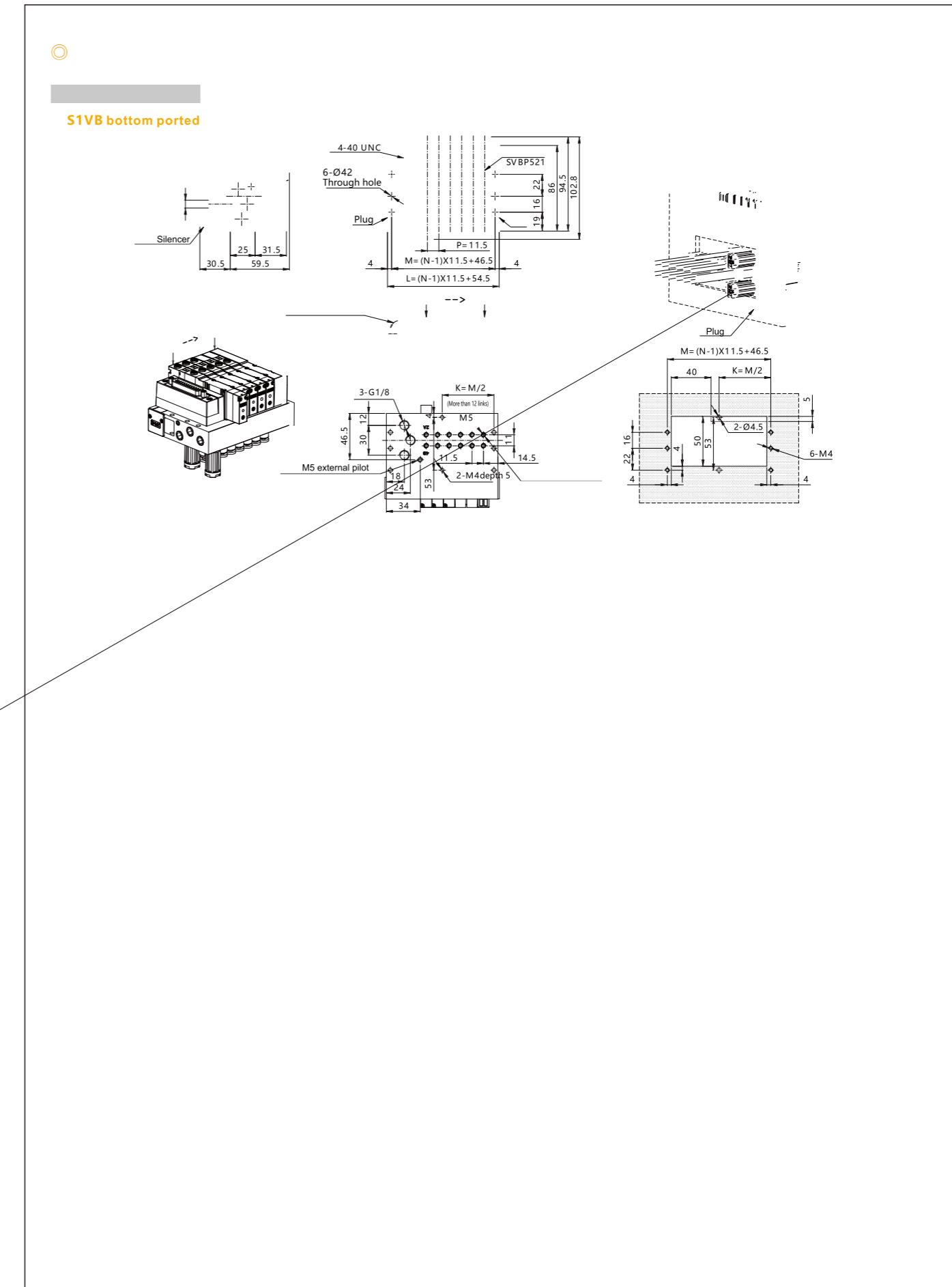
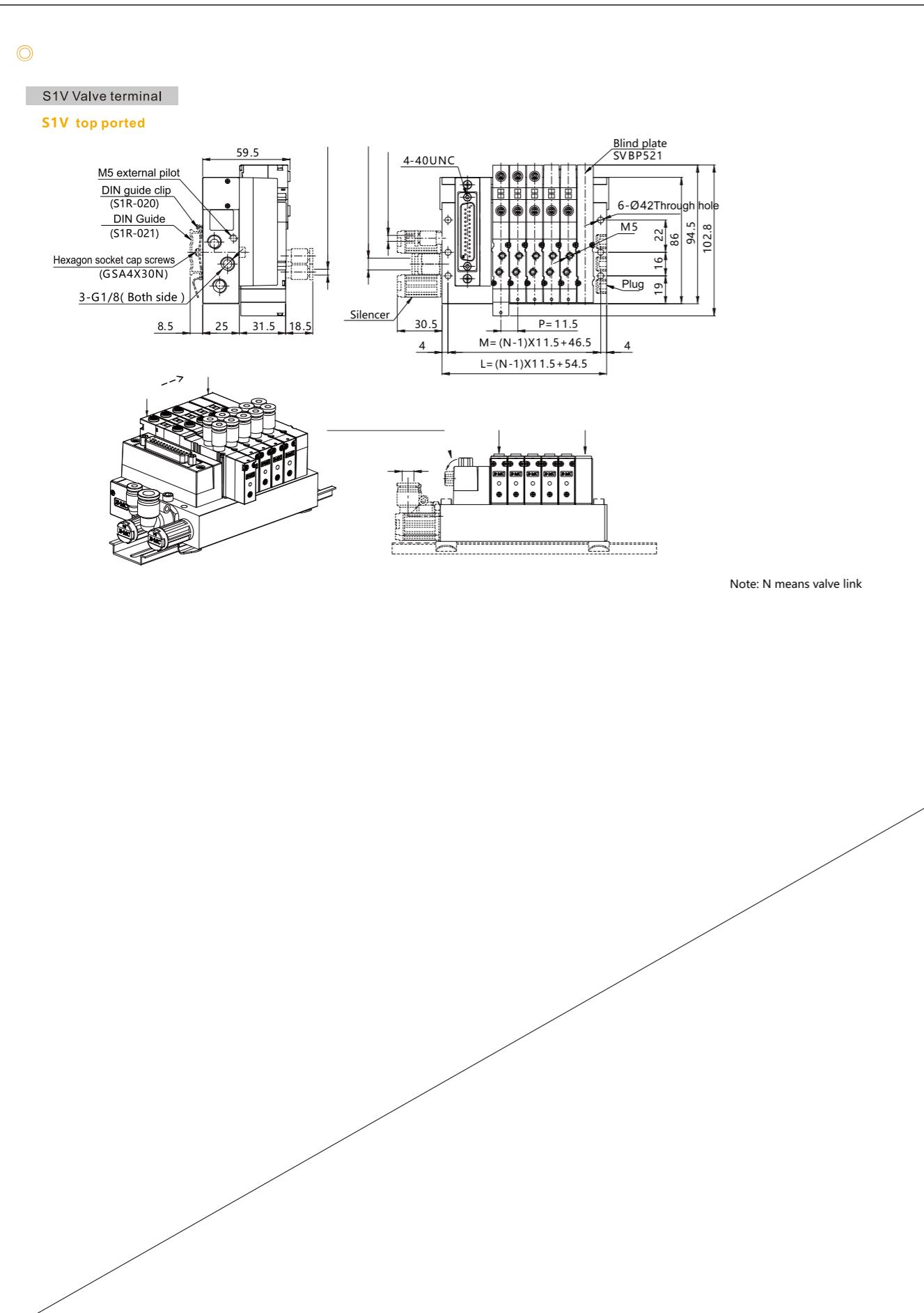
SV5211-M7/C6

working pressure (MPa)

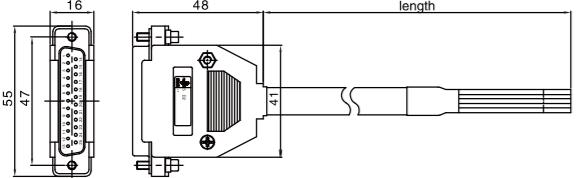
Fow rate (L/min)

Main Dimension

Solenoid valve	SV5211	SV5212/SV5412



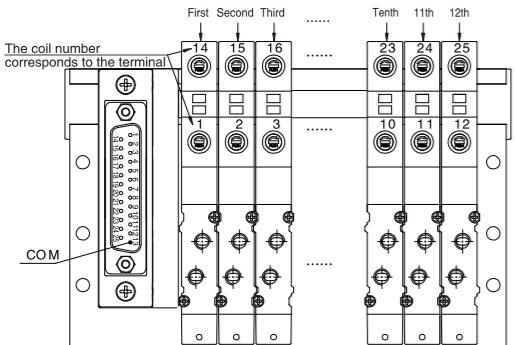
Connector & Cable



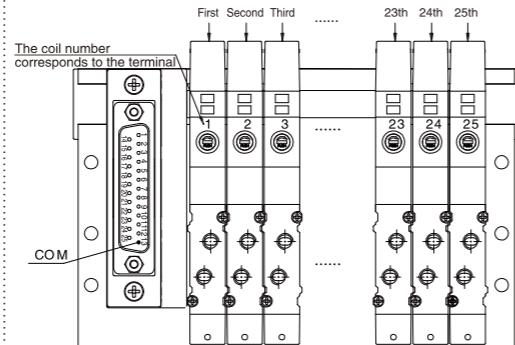
Connector Cable	PIN number & Wire Color				
	PIN Number	D25-25 Wire Color	D25-16D Wire Color	D25-16S Wire Color	D25-08S Wire Color
1	Purple	Purple	Purple	Purple	Purple
2	Orange	Orange	Orange	Orange	Orange
3	Pink	Pink	Pink	Pink	Pink
4	Grey	Grey	Grey	Grey	Grey
5	White	White	White	White	White
6	Red	Red	Red	Red	Red
7	Green	Green	Green	Green	Green
8	Black	—	Black with point	—	—
9	Purple with 1 point	—	Purple with 1 point	—	—
10	Orange with 1 point	—	Orange with 1 point	—	—
11	Pink with 1 point	—	Pink with 1 point	—	—
12	Grey with 1 point	—	Grey with 1 point	—	—
13 (COM)	Yellow	Black	Black	Black	Black
14	White with 1 point	White with point	White with point	—	—
15	Red with 1 point	Red with point	Red with point	—	—
16	Green with 1 point	Green with point	Green with point	—	—
17	Black with 1 point	Black with point	—	—	—
18	Purple with 2 point	Purple with point	—	—	—
19	Orange with 2 point	Orange with point	—	—	—
20	Pink with 2 point	Pink with point	—	—	—
21	Grey with 2 point	—	—	—	—
22	White with 2 point	—	—	—	—
23	Red with 2 point	—	—	—	—
24	Green with 2 point	—	—	—	—
25	Black with 2 point	—	—	—	—

Valve Terminal Inner Wiring Diagram

Double control wiring
max.12 link

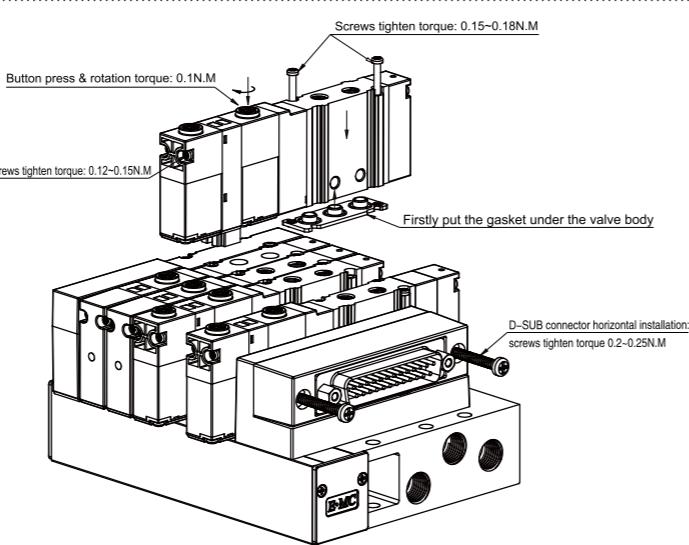


Single control wiring
max.24 link



Installation & Usage Attention

- Do not drop the solenoid valve when it takes out from the box to avoid the damage;
- Do not hit by external force during installation and adjustment;
- Do not disassemble when using, once disassembled and reassembled, it may not meet the default setting and leads poor performance;
- The torque required for relevant parts be showed on right picture.



ESV

Solenoid Valve&Valve Terminal



PROFINET

EtherCAT

Product Features

- Compatible Protocols: PROFINET and EtherCAT
- 16 Outputs and 32 outputs for option, 16 outputs max.16pcs coil/16pcs valve; 32 outputs max.32pcs coil/16pcs double control valve/24pcs valve (8pcs double control + 16pcs single control)
- Equipped with two M12 BUS Interface, realize daisy-chain wiring communication, branch connector is not necessary, reduced wiring space
- Diagnostic functions: system diagnosis, communication error, undervoltage, short circuit.
- Safe output can be set at any point in module parameter interface. For example, when the bus connection is interrupted, the valve could keep the last condition, or be forced to close or open.
- Plug and play: replace the entire valve terminal without shutdown, the new replaced valve terminal could be identified automatically and operated immediately.
- Simple installation and configuration, easy operation.

How to Order?

ES Fieldbus Valve Terminal

Series No. Body Size Wiring Type — Protocols Type — — Voltage — Pilot Type — Wiring Type — Inlet & Exhaust port — Mounting — Thread Type

ES: Fieldbus valve terminal
VM: Side ported
VB: Bottom ported
1:1 series

V: Top ported
WB: External pilot
E4: DC24V
Blank: Internal pilot

Qty
(suitable for same valve
single control 2-24 links
double control 2-16 links)
Blank: Double control wiring (max.16 links)
S: Single control wiring (max.24 links)
(Note: Mix wiring is available to customize)

Blank: Without accessories
D: With DIN rail clip and 1M guide rail
DO: With DIN rail clip, no guide rail
Din guide rail packed separately)

Blank: G
P: PT
T: NPT

Code	Protocols type	Output	Interface
PN16	PROFINET	16	M12
PN32		32	

Code Function Remark

Code	Port size	Remark
M5	M5: M5 fitting	
D	5/2 double	
C	5/3 center closed	
P	5/3 center pressure	
E	5/3 center exhaust	
Y	2pcs 3/2 (N.C.)	
H	2pcs 3/2 (N.O.)	
U	2pcs 3/2 (N.O./N.C.)	
B	blind plate	

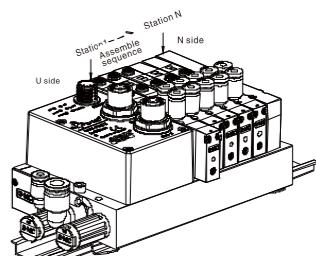
Code	Port entry	Remark
Blank	Both side without silencer, fitting, plug	
U	U side with silencer, ϕ 8 PC fitting	
N	Station N with silencer, ϕ 8 PC fitting	
UN	Both side with silencer, ϕ 8 PC fitting	
UL	U side with silencer, ϕ 8 PL fitting	
NL	Station N with silencer, ϕ 8 PL fitting	
UNL	Both side with silencer, ϕ 8 PL fitting	
U1	U side with silencer, ϕ 10 POC fitting	
N1	Station N with silencer, ϕ 10 POC fitting	
Un1	Both side with silencer, ϕ 10 POC fitting	

Code	Port entry	Remark
Blank	Both side without silencer, fitting, plug	
U	U side with silencer, ϕ 8 PC fitting	
N	Station N with silencer, ϕ 8 PC fitting	
UN	Both side with silencer, ϕ 8 PC fitting	
UL	U side with silencer, ϕ 8 PL fitting	
NL	Station N with silencer, ϕ 8 PL fitting	
UNL	Both side with silencer, ϕ 8 PL fitting	
U1	U side with silencer, ϕ 10 POC fitting	
N1	Station N with silencer, ϕ 10 POC fitting	
Un1	Both side with silencer, ϕ 10 POC fitting	

Order Example:

1. Same valve: ES Fieldbus Valve Terminal, 1 series body, top ported, PROFINET, 32 outputs, 6 links 5/2 double controled, port size M5, DC24V, G thread, internal pilot, double control wiring, both side without silencer, fitting, plug, the ERP code is [ES1V-PN32-6D-M5E4](#)

2. Mix different valves: ES series fieldbus system, 1 series body, top ported, PROFINET, 32 outputs, see let picture : station 1 is 5/3 center closed SV5312C, station 2 is 5/2 double control SV5212, station 3 is 2pcs 3/2 (N.O.) SV5412H ,station 4 & station 5 are 5/2 single SV5211, station 6 is blind plate. station 1 & 2 with ϕ 6 one-touch fitting ZPOC06-M7C, station 3~5 with with ϕ 4 one-touch fitting ZPOC04-M7C, DC24V,G thread, external pilot, double control wiring, U-sub side with silencer, ϕ 8 one-touch fitting EPL, with DIN rail clip and 1M guide rail, the ERP code is [ES1V-CHD2SB-2C63C4AE4-WB-UL-D](#)



Specifications

Code	ES1V(VM/VB)-PN16	ES1V(VM/VB)-PN32	ES1V(VM/VB)-EC16	ES1V(VM/VB)-EC32
Output	16	32	16	32
Protocols	PROFINET		EtherCAT	
Baud rate	100Mbps		100Mbps	
Configuration files	GSDML		GSDML	
Control power supply	Voltage	DC24V(DC21.6 ~ 26.4V)		
	Current consumption	120mA below		
Output voltage(valve)	DC24V(DC22.8 ~ 26.4V)			
Output type	PNP/ (-com)			
Power interface	M12 5pin, A encode			
Bus Interface	2xM12 socket,4 hole, D encode			
Diagnostic	System diagnosis, communication error, undervoltage			
Protection	Dustproof Ip40			
Storage temperature	-20 ~ 70°C			
Working temperature	-10 ~ 50°C			

Power interface

Pin	Type	Description
1	PS24	+24V control voltage +24V
2	PL24	+24VOperating voltage of load valve
3	PSO	0V control voltage 0V
4	PLO	0V Operating voltage of load valve
5	FE	Functional earthing

BUS interface

Pin	Type	Description
1	TD+	+ Send data+
2	RD+	+ Receive data+
3	TD-	- Send data-
4	RD-	- Receive data-

Main Dimension

ESV Valve terminal

ESV top ported

Note: N means valve link

Sign	Model	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L	95.5	107	118.5	130	141.5	153	164.5	176	187.5	199	210.5	222	233.5	245	256.5	268	279.5	291	302.5	314	325.5	337	348.5	
M	87.5	99	110.5	122	133.5	145	156.5	168	179.5	191	202.5	214	225.5	237	248.5	260	271.5	283	294.5	306	317.5	329	340.5	

Note: N means valve link

Sign	Model	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L	95.5	107	118.5	130	141.5	153	164.5	176	187.5	199	210.5	222	233.5	245	256.5	268	279.5	291	302.5	314	325.5	337	348.5	
M	87.5	99	110.5	122	133.5	145	156.5	168	179.5	191	202.5	214	225.5	237	248.5	260	271.5	283	294.5	306	317.5	329	340.5	

Main Dimension

ESVM side ported

Note: N means valve link

Sign	Model	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L	95.5	107	118.5	130	141.5	153	164.5	176	187.5	199	210.5	222	233.5	245	256.5	268	279.5	291	302.5	314	325.5	337	348.5	
M	87.5	99	110.5	122	133.5	145	156.5	168	179.5	191	202.5	214	225.5	237	248.5	260	271.5	283	294.5	306	317.5	329	340.5	

ESVB bottom ported

Note: N means valve link

Sign	Model	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L	95.5	107	118.5	130	141.5	153	164.5	176	187.5	199	210.5	222	233.5	245	256.5	268	279.5	291	302.5	314	325.5	337	348.5	
M	87.5	99	110.5	122	133.5	145	156.5	168	179.5	191	202.5	214	225.5	237	248.5	260	271.5	283	294.5	306	317.5	329	340.5	

ET307

1 ET307



Product Features

- Direct acting, sensitive action, response time less than 10ms,
- Zero pressure starting, suitable for vacuum application.
- Universal for N.C. & N.O. type, suitable for 8 kinds applications.
- Coaxial shut-off design, balanced spool without back pressure, no influence from working medium pressure, high anti-dirty and excellent sealing.
- Multiple mounting types, manual button equipped for convenient debugging.
- Valve body is made by high strength aluminum alloy, and manufactured at one time, with hard oxidized surface treatment.
- Energy saving coil is available, 0.7 watt power consumption, less temperature rise, longer working life.

How to Order?

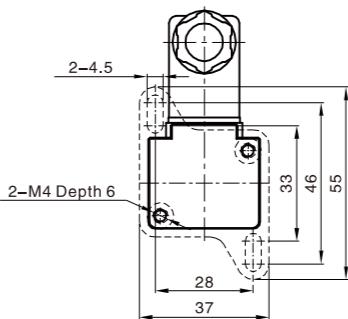
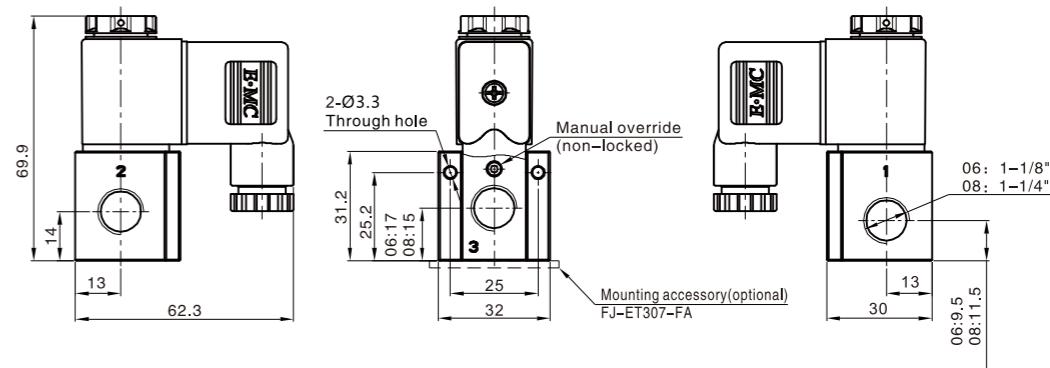
Series No.	ID code	—	Port Size	Voltage	Connection Mode	Connector color	—	Thread Type
ET: Standard type NET: Low power type	307	—	06: 1/8" 08: 1/4"	E1: AC110V E2: AC220V E4: DC24V E5: DC12V E7: AC24V (Low power type optional: AC110V\AC220V\DC24V)	Blank: DIN type F: Flying leads K: Water proof type	Blank: Brown translucent J: Colorless and translucent B: Black(only black available for water proof connector)	Blank: G P: PT T: NPT	

Specifications

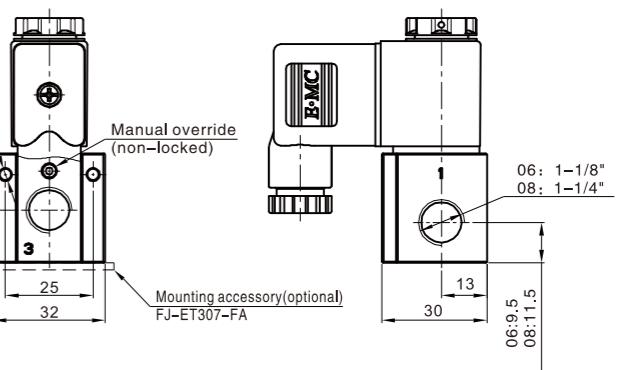
Model No.	ET307-06	ET307-08	NET307-06	NET307-08
Working Medium	Clean air(After 40 μ m filtration)			
Acting type	Direct acting			
Sectional area(mm)	3.2(CV=0.18)	3.4(CV=0.19)	3.2(CV=0.18)	3.4(CV=0.19)
Port size	G1/8	1/4G	1/8G	G1/4
Lubrication	Not required			
Working Pressure(MPa)	-0.1~1.0			
Max.Pressure(MPa)	1.5			
Working Temperature	-20~70 (No freezing)			
Voltage Range	-15%~10%			
Power consumption	AC:4VA DC:3W	DC24V:0.7W	AC220V:0.9VA	AC110V:1.4VA
Insulation Class	F Class			
Protective class	IP65(DIN40050)			
Max. acting frequency	10Cycles/s			
Seals Material	NBR			
Response Time	15ms Below			
Weight	163	159	174	170

Remark: Max.acting frequency on unload status.

Main Dimension



Model: ET307-
06
08
2
3 1

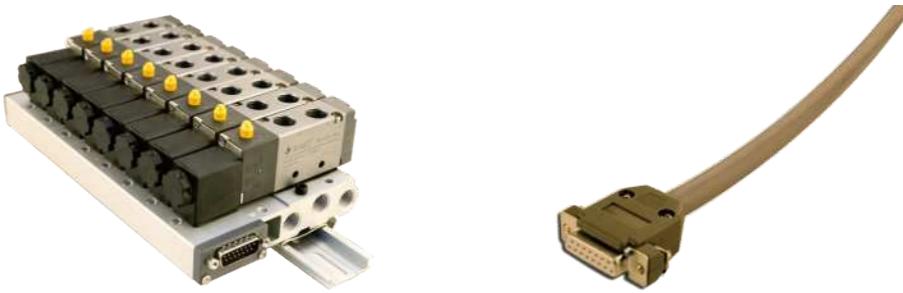


1 ET307

SR

Integrated Manifold (Plug-in Type)

1
SR



How to Order?

SR Valve Group:

Series No.	Valve Body Size	ID code	Valve Numbers	Controls	Port Size	Voltage	Coil Type	Thread Type	Mounting Type
S: Common type SN: Energy saving type	R: RV series valve		S: Single coil	M5: M5 06: 1/8" 08: 1/4"	Blank: Plug-in type	E4:DC24V E5:DC12V (Only DC24V for low power type)	Blank: G P: PT T: NPT	Blank: No accessory D: Din guide rail clip with 1 meter din guide rail DO: Din guide rail clip without din guide rail (Din guide rail packed separately)	
1: 1 series	3: 3valves	9: 9valves							
2: 2 series	4: 4valves	10: 10valves							
	5: 5valves	11: 11valves							
	6: 6valves	12: 12valves							
	7: 7valves	13: 13valves							
	8: 8valves	14: 14valves							

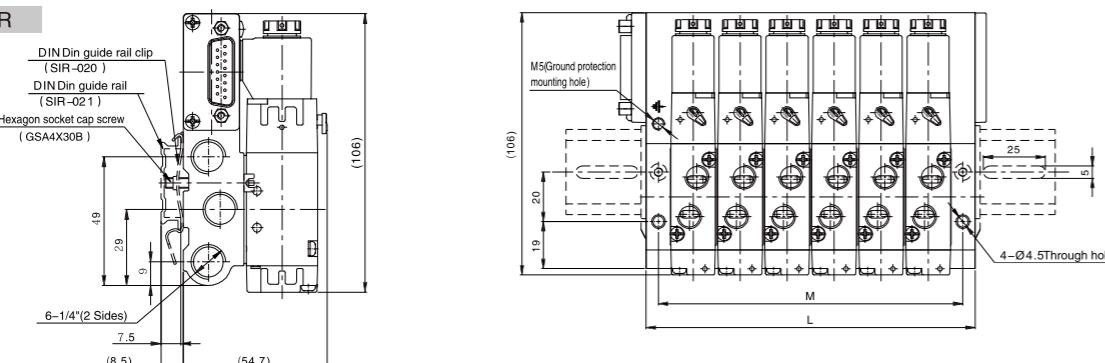
Order Example: SR series integrated manifold, 1 series valve body, RV series valve, 6 valves, single control, 1/8 port size, voltage DC24V, plug-in type coil, G thread, no accessory, ERP code is: S1R6S-06E4

Connecting Cable

Connector	Number of cable core	Length of cable
D15: 15 pins D-sub Connector	15:15 cores (14 stations include below 14) 08:8 cores (7 stations include below 7)	1M: 1 meter 2M: 2 meter 3M: 3 meter
		Note: Length can be customized

Main Dimension

S1R

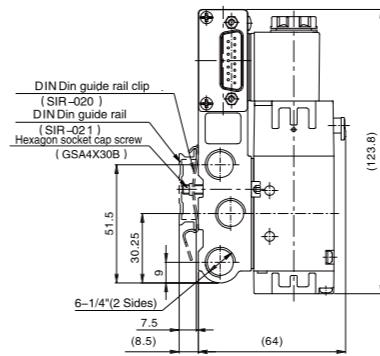


(mm)

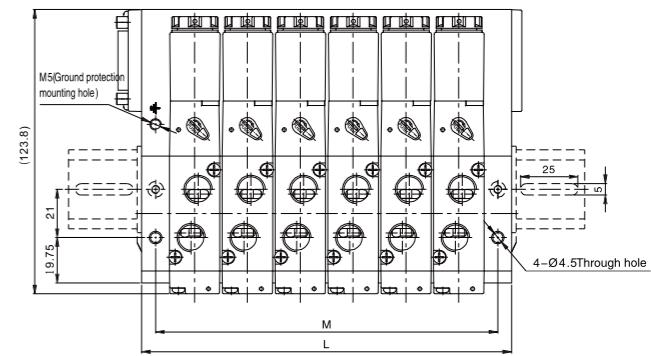
Sign/Model	S1R3S	S1R4S	S1R5S	S1R6S	S1R7S	S1R8S	S1R9S	S1R10S	S1R11S	S1R12S	S1R13S	S1R14S
L	76	95	114	133	152	171	190	209	228	247	266	285
M	66	85	104	123	142	161	180	199	218	237	256	275

Main Dimension

S2R



*The hole positions of Din guide rail can't be specified, its may change randomly.

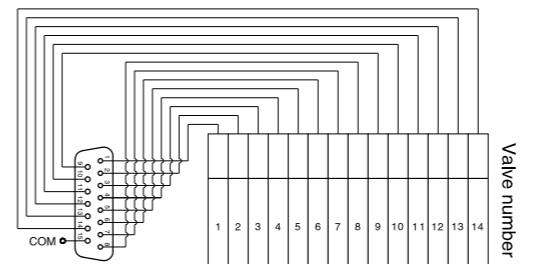


(mm)

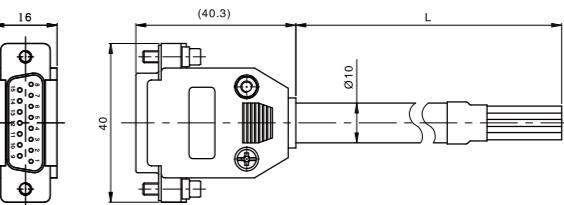
Sign/Model	S2R3S	S2R4S	S2R5S	S2R6S	S2R7S	S2R8S	S2R9S	S2R10S	S2R11S	S2R12S	S2R13S	S2R14S
L	92	115	138	161	184	207	230	253	276	299	322	345
M	80	103	126	149	172	195	218	241	264	287	310	333

Installation

SR Series integrated manifold(plug-in type) wiring diagram:



*The hole positions of Din guide rail can't be specified, its may change randomly.



PIN number & Wire Color

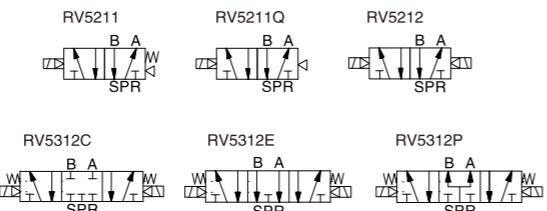
Pin number	Wire color	Pin number	Wire color	Pin number	Wire color	Pin number	Wire color
1	Purple	5	White	9	Purple with point	13	White with point
2	Orange	6	Red	10	Orange with point	14	Red with point
3	Pink	7	Green	11	Pink with point	15	Black
4	Grey	8	Black with point	12	Grey with point		



RV

Standard/ Low Power Solenoid Valve (5/2,5/3)

RV(5/2,5/3) →



○ How to Order?

Low Power Solenoid Valve

Series No.	Valve body size	ID Code	Positions	Ways	Controls	Original Status	—	Port Size	Reset Form	Voltage	Connection Mode	Cover Color	Acting Type	—	Thread Type
N	1: 1Series 2: 2Series 3: 3Series 4: 4Series		2:2 positions 3:3 positions	5:5 ways	C: Center close P: Center pressure E: Center exhaust (Only for 5/3 way)		Blank: Spring Q: Air (Only single control)		Blank: DIN connector K: Waterproof DIN connector M: M8 connector (Only 2, 3, 4 series is optional for KM)			Blank: Internal pilot WB: External pilot			

Order Example:
RV series solenoid valve, 2 series valve body size, standard pilot+Energy saving coil, 5/2 way, single control, 1/4" port size, standard coil,DC24V, DIN connector, G thread, ERP code is: N2R251-08E4

Specifications

Model No.	N1R251-M5 N1R252-M5 N1R352-M5	N1R251-06 N1R252-06 N1R352-06	N2R251-06 N2R252-06 N2R352-06	N2R251-08 N2R252-08 N2R352-08	N3R251-08 N3R252-08 N3R352-08	N3R251-10 N3R252-10 N3R352-10	N4R251-10 N4R252-10 N4R352-10	N4R251-15 N4R252-15 N4R352-15									
Port size	M5	G1/8	G1/8	G1/4(Ex.G1/8)	G1/4	G3/8(排气G1/4)	G3/8	G1/2									
Sectional area(mm ²)	5/2:5.5(CV=0.31) 5/3:5.5(CV=0.28)	5/2:12(CV=0.67) 5/3:9(CV=0.50)	5/2:14(CV=0.78) 5/3:12(CV=0.67)	5/2:16(CV=0.89) 5/3:12(CV=0.67)	5/2:25(CV=1.40) 5/3:18(CV=1.00)	5/2:30(CV=1.68) 5/3:18(CV=1.00)	5/2:50(CV=2.79) 5/3:30(CV=1.67)	5/2:50(CV=2.79) 5/3:30(CV=1.67)									
Working medium	Clean air(After 40 μ m filtration)																
Acting type	Internal pilot type / External pilot type																
Reset Type	Air reset						Spring reset /Air reset										
Lubrication	Not required																
Working pressure(MPa)	0.15~0.8																
Guaranteed pressure(MPa)	1.2																
Working temperature(°C)	-20~70(No freezing)																
Voltage range	-15%~10%																
Power consumption	DC24V:0.6W	DC24V:0.7W AC220V:0.9VA AC110V:1.4VA															
Insulation class	Class F																
Protective class	IP65(DIN40050)																
Max. acting frequency	5/2: 5 Cycles/s; 5/3: 3 Cycles/s																
Activate time(S)	<0.05																
Weight(g)	N1R251: 110 N1R252: 171 N1R352: 181	N2R251: 209 N2R252: 314 N2R352: 357	N3R251: 289 N3R252: 400 N3R352: 450	N4R251: 528 N4R252: 638 N4R352: 727													

○ How to Order?

Standard Solenoid Valve

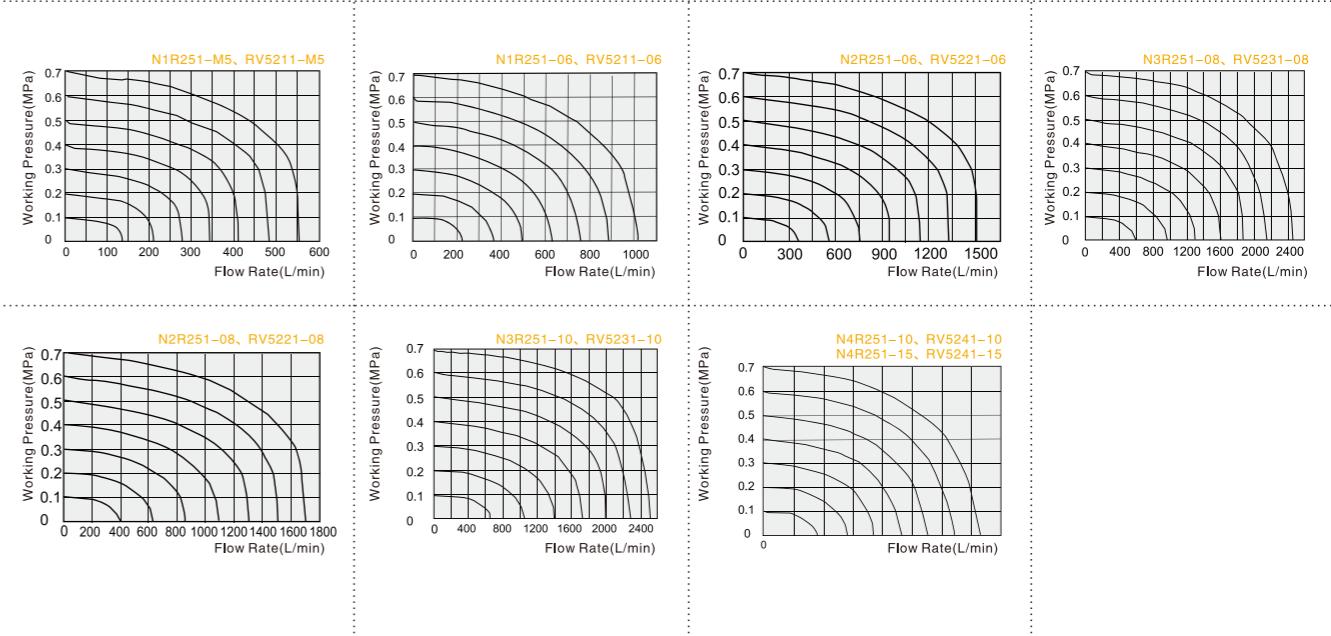
Order Example:

RV series solenoid valve, 2 series valve body size, 5/2 way, single control, 1/4" port size, standard coil, DC24V, DIN connector, G thread, ERP code is: RV5221-08E4

Specifications

Model No.	RV5211-M5 RV5212-M5 RV5312-M5	RV5211-06 RV5212-06 RV5312-06	RV5221-06 RV5222-06 RV5322-06	RV5221-08 RV5222-08 RV5322-08	RV5231-08 RV5232-08 RV5332-08	RV5231-10 RV5232-10 RV5332-10	RV5241-10 RV5242-10 RV5342-10	RV5241-15 RV5242-15 RV5342-15									
Port size	M5	G1/8	G1/8	G1/4(Ex.G1/8)	G1/4	G3/8(Ex.G1/4)	G3/8	G1/2									
Sectional area(mm ²)	5/2:5.5(CV=0.31) 5/3:5.5(CV=0.28)	5/2:12(CV=0.67) 5/3:9(CV=0.50)	5/2:14(CV=0.78) 5/3:12(CV=0.67)	5/2:16(CV=0.89) 5/3:12(CV=0.67)	5/2:25(CV=1.40) 5/3:18(CV=1.00)	5/2:30(CV=1.68) 5/3:18(CV=1.00)	5/2:50(CV=2.79) 5/3:30(CV=1.67)	5/2:50(CV=2.79) 5/3:30(CV=1.67)									
Working medium	Clean air(After 40 μm filtration)																
Acting type	Internal pilot type / External pilot type																
Reset Type	Air reset						Spring reset /Air reset										
Lubrication	Not required																
Working pressure(MPa)	0.15~0.8																
Guaranteed pressure(MPa)	1.2																
Working temperature(°C)	-20~70(No freezing)																
Voltage range	-15%~10%																
Power consumption	DC:2.8W ; AC:3.0VA	DC:3.0W ; AC:4.0VA															
Insulation class	Class F																
Protective class	IP65(DIN40050)																
Max. acting frequency	5/2: 5 Cycles/s; 5/3: 3 Cycles/s																
Activate time(S)	<0.05																
Weight(g)	RV5211: 110 RV5212: 171 RV5312: 181	RV5221: 209 RV5222: 314 RV5322: 357	RV5231: 289 RV5232: 400 RV5332: 450	RV5241: 528 RV5242: 638 RV5342: 727													

Flow Chat



1 RV(5/2,5/3)

Internal Structure

Single Solenoid Valve	Double Solenoid Valve	No. Part Name Material
1 Connector Engineered plastics	2 Nut POM-Carbon steel	3 Coil Cu
4 Pilot units Engineered plastics	5 Plate Carbon steel	6 Piston POM
7 Pilot seat Engineered plastics	8 Valve body Aluminum alloy	9 Spool Aluminum alloy
10 O-ring HNBR	11 Rear cover Engineered plastics	12 Filter Synthetic material
13 Piston POM	14 Spring Stainless steel	15 Manual override Engineered plastics
16 Back seat Aluminum alloy	17 Spring seat Aluminum alloy	18 C-type buckle 65Mn

5/3 Solenoid Valve

1 Main Dimension

Single Solenoid Valve

DIN Type

Flying Leads Type

Model Sign

Model	Sign	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	W
RV5211-M5	M5	M5	30	13	16.5	18	0	24.5	14.1	3.3	3.3	24.5	14	9.5	27	55.2	33.9	17.9	27.2	31.5	103.1	
RV5211-06	G1/8	G1/8	30	13	16.5	18	3	23.5	16	3.3	3.3	24.5	14	9.5	27	55.2	33.9	17.5	28	31.5	103.1	
RV5221-06	G1/8	G1/8	38	17	16	22	0	26	18	3.3	4.3	25	20	10.5	35	66.7	40.2	17	36	35	120.7	
RV5221-08	G1/4	G1/8	38	17	16	22	3	24.5	21	3.3	4.3	25	20	10.5	35	66.7	40.2	17	36	35	120.7	
RV5231-08	G1/4	G1/4	50	20	19.1	27	0	33.1	22	4.3	4.3	32.1	24	13.5	40	69.2	40.2	21.6	45	44.1	139.3	
RV5231-10	G3/8	G1/4	50	20	19.1	27	4	32.1	24	4.3	4.3	32.1	24	13.5	40	69.2	40.2	21.6	45	44.1	139.3	
RV5241-10	G3/8	G3/8	72	27	21	34	0	39	36	4.3	5.5	43	28	17.5	50	74.2	40.2	25.5	63	57	168.7	
RV5241-15	G1/2	G1/2	72	27	21	34	4	39	36	4.3	5.5	43	28	17.5	50	74.2	40.2	25.5	63	57	168.7	

Note: The dimensions of NR series and RV series are same.

Double Solenoid Valve

DIN Type

Flying Leads Type

5/3 Solenoid Valve

DIN Type

Flying Leads Type

1 NRV/RV

RV

Standard/ Low Power Solenoid Valve (3/2)

RV Standard/ Low Power Solenoid Valve (3/2)

1

How to Order?

Low Power Solenoid Valve

Series	Valve body size	ID code	Positions	Ways	Controls	Original Status	Port Size	Reset Type	Voltage	Connection Mode	Cover Color	Acting Type	Thread Type
N	1: 1 Series 2: 2 Series 3: 3 Series 4: 4 Series		2: positions	1: 3 ways	1: Single control 2: Double control	Blank: Normal close H: Normal open	M5: M5 06: 1/8" 08: 1/4" 10: 3/8" 15: 1/2"		E1: AC110V E2: AC220V E4: DC24V (for 1series, only DC24V available)		Blank: Brown translucent J: Colorless and translucent B: Black (Only black color available for water proof connector)	Blank: Internal pilot WB: External pilot	Blank: G P: PT T: NPT
R: Standard armature + Energy saving coil													

Order Example:
RV series energy saving solenoid valve, 2 series valve body size, 3/2 ways, double control, 1/8" port size, AC220V, DIN connector, G thread, ERP code is :N2R232-06E2

Specifications

Model No.	N1R231-M5 N1R232-M5	N1R231-06 N1R232-06	N2R231-06 N2R232-06	N2R231-08 N2R232-08	N3R231-08 N3R232-08	N3R231-10 N3R232-10	N4R231-10 N4R232-10	N4R231-15 N4R232-15
Port size	M5	G1/8	G1/8	G1/4	G1/4	G3/8	G3/8	G1/2
Sectional area(mm)	5.5(CV=0.31)	12(CV=0.67)	14(CV=0.78)	16(CV=0.89)	25(CV=1.40)	30(CV=1.68)	50(CV=2.79)	50(CV=2.79)
Working medium	Clean air(After 40 μm filtration)							
Acting type	Internal pilot type/External pilot type							
Reset type	Air reset							
Lubrication	Not required							
Working pressure(MPa)	0.15~0.8							
Guaranteed pressure(MPa)	1.2							
Working temperature($^{\circ}\text{C}$)	-5~60(No freezing)							
Voltage range	-15%~10%							
Power consumption	DC24V:0.6W	DC24V:0.7W AC220V:0.9VA AC110V:1.4VA						
Insulation class	Class F							
Protective class	IP65(DIN40050)							
Max. acting frequency	5 Cycles/s							
Activate time(S)	<0.05							
Weight(g)	N1R231: 102 N1R232: 169		N2R231: 107 N2R232: 303		N3R231: 260 N3R232: 370		N4R231: 443 N4R232: 569	

Note: Normal open is same as normal close.

How to Order?

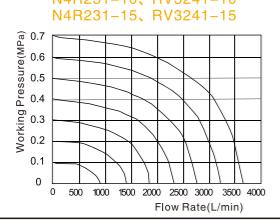
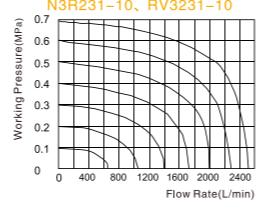
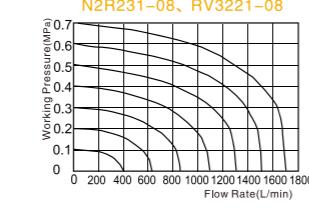
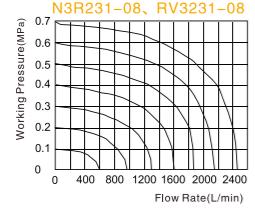
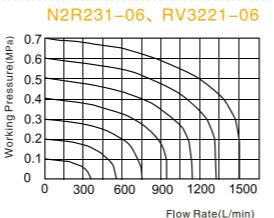
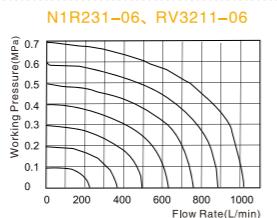
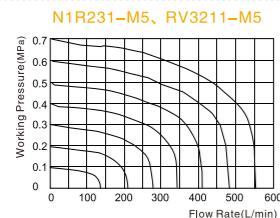
Standard Solenoid Valve									
Series No.	Ways	Positions	Valve Body ID Code	Controls	Original Status	Port Size	Reset Type	ID Code	Voltage
RV		2: 2 positions	1: 1 Series 2: 2 Series 3: 3 Series 4: 4 Series	1: Single control 2: Double control 3: 3 Series 4: 4 Series	Blank: Normal close H: Normal open	M5: M5 06: 1/8" 08: 1/4" 10: 3/8" 15: 1/2"	Blank: Standard type A: Amisco coil	E1: AC110V E2: AC220V E3: AC380V E4: DC24V E5: DC12V	Blank: DIN connector F: Flying leads K: Waterproof DIN connector (Only for 2,3,4 series)
	3: 3 ways				Blank: Spring (Only 4 series single control) Q: Air (1,2,3 series single control)			E6: AC36V E7: AC24V E8: DC110V E9: DC48V E10: DC36V	Blank: Internal pilot WB: External pilot
									Blank: G P: PT T: NPT

Order Example:
RV series solenoid valve, 2 series valve body size, 3/2 ways, single control, 1/8" port size, air return, standard coil, AC220V, DIN connector, G thread, ERP code is :RV3221-06QE2

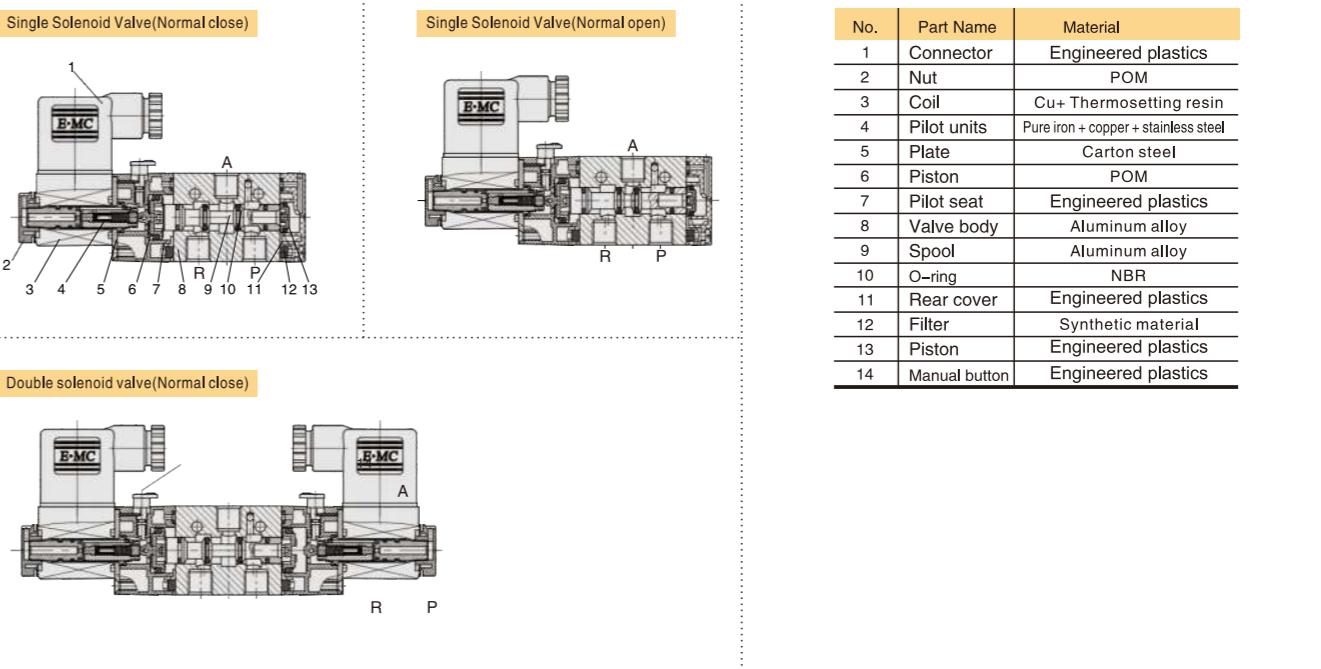
Specifications

Model No.	RV3211-M5 RV3212-M5	RV3211-06 RV3212-06	RV3221-06 RV3222-06	RV3221-08 RV3222-08	RV3231-08 RV3232-08	RV3231-10 RV3232-10	RV3241-10 RV3242-10	RV3241-15 RV3242-15				
Port size	M5	G1/8	G1/8	G1/4	G1/4	G3/8	G3/8	G1/2				
Sectional area(mm)	2 way:5.5(CV=0.31)	2 way:12(CV=0.67)	2 way:14(CV=0.78)	2 way:16(CV=0.89)	2 way:25(CV=1.40)	2 way:30(CV=1.68)	2 way:50(CV=2.79)	2 way:50(CV=2.79)				
Working medium	Clean air(After 40 μm filtration)											
Acting type	Internal pilot type/External pilot type											
Reset type	Air reset				Spring reset /Air reset							
Lubrication	Not required											
Working pressure(MPa)	0.15~0.8											
Guaranteed pressure(MPa)	1.2											
Working temperature($^{\circ}\text{C}$)	-5~70(No freezing)											
Voltage range	-15%~10%											
Power consumption	DC:2.8W ; AC:3.0VA			DC:3.0W ; AC:4.0VA								
Insulation class	Class F											
Protective class	IP65(DIN40050)											
Max. acting frequency	5 Cycles/s											
Activate time(S)	<0.05											
Weight(g)	RV3211: 102 RV3212: 169	RV3221: 107 RV3222: 303	RV3231: 260 RV3232: 370	RV3241: 443 RV3242: 569								

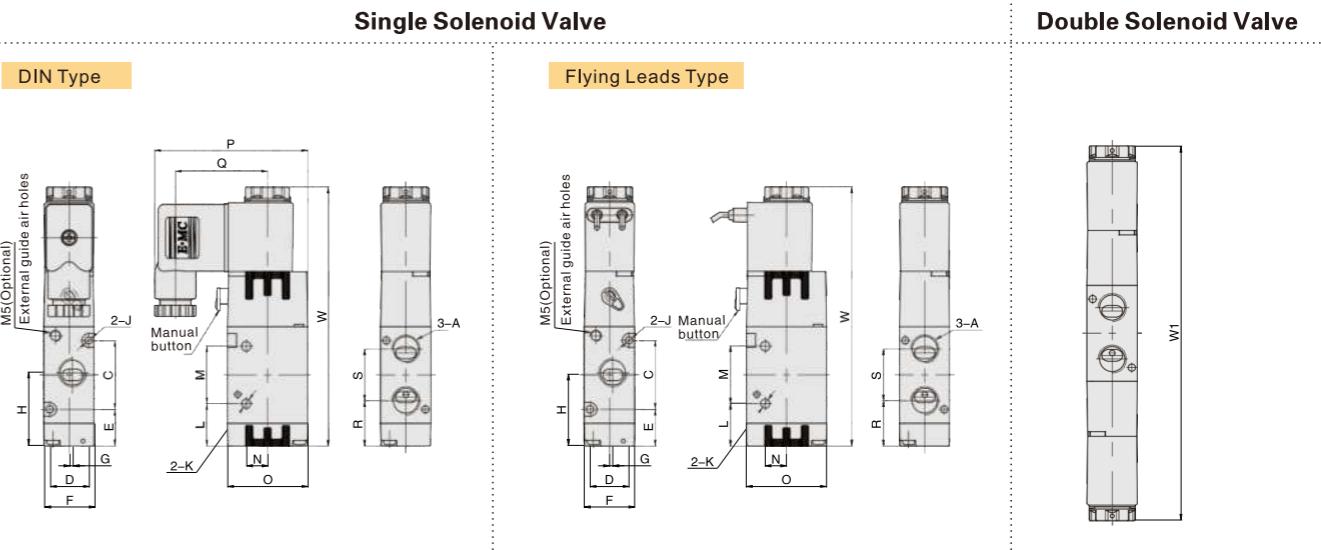
Flow Chat



Internal Structure



Main Dimension



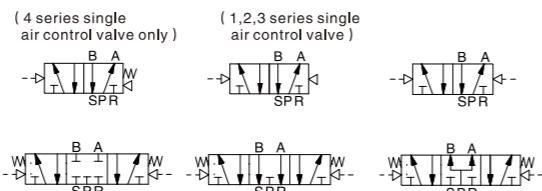
Model/Sign	A	C	D	E	F	G	H	J	K	L	M	N	O	P	Q	R	S	W	W1*
RV3211-M5	M5	19	13	16.5	18	0	26	3.3	3.1	15.5	21	6	27	55.2	33.9	18.9	14.2	92.1	132.2
RV3211-06	G1/8	19	13	16.5	18	1.5	27	3.3	3.1	15.5	21	6	27	55.2	33.9	18	16	92.1	132.2
RV3221-06	G1/8	30	17	16	22	0	31	3.3	4.2	18.5	25	9.3	35	66.7	40.2	20	22	112.7	163.4
RV3221-08	G1/4	30	17	16	22	1.5	32	3.3	4.2	18.5	25	9.3	35	66.7	40.2	19.8	22.5	112.7	163.4
RV3231-08	G1/4	35	20	19.1	27	0	36.6	4.3	4.3	21.6	30	9.5	40	69.2	40.2	24.6	24	124.3	175.4
RV3231-10	G3/8	35	20	19.1	27	2	36.6	4.3	4.3	21.6	30	9.5	40	69.2	40.2	24.6	24	124.3	175.4
RV3241-10	G3/8	40.5	27	24.8	34	0	45	4.3	5.2	21	48	11.5	50	74.2	40.2	29.3	31.5	144.7	199.4
RV3241-15	G1/2	40.5	27	24.8	34	2	45	4.3	5.2	21	48	11.5	50	74.2	40.2	29.3	31.5	144.7	199.4

Note: The dimension of NR series and RV series are same, The dimension of normal open type and normal close type are same, W1* is the dimension of double control solenoid valve.

RV

Air Control Valve (5/2,5/3)

1
RVA[5/2,5/3]



How to Order?

Series	No	Ways	Positions	Valve Body ID Code	Controls	Initial Status	Port Size	Reset Type	Thread Type
RVA	5:	5 ways	2:2 positions	1: 1Series	1: Single control		M5: M5	Bland: G	
		3:3 positions	2: 2Series	2: Double control			06: 1/8"	P: PT	
		3: 3Series	3: 3Series		C: Center close	08: 1/4"	T: NPT		
		4: 4Series	4: 4Series		P: Center pressure	10: 3/8"			
					E: Center exhaust	15: 1/2"			
					(only for 5/3 ways)			Blank: Spring return (Apply to 4 series single control valve)	
								Q: Air return (Apply to 1,2,3 series single control valve)	

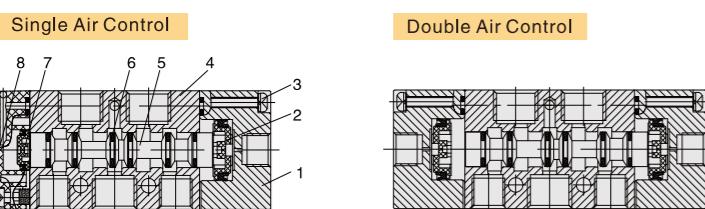
Order Example:

RV series air control valve, 5/2 way, 2 series valve body size, single control, 1/8" port size, air return, G thread,
ERP code is: RVA5221-06Q

Specifications

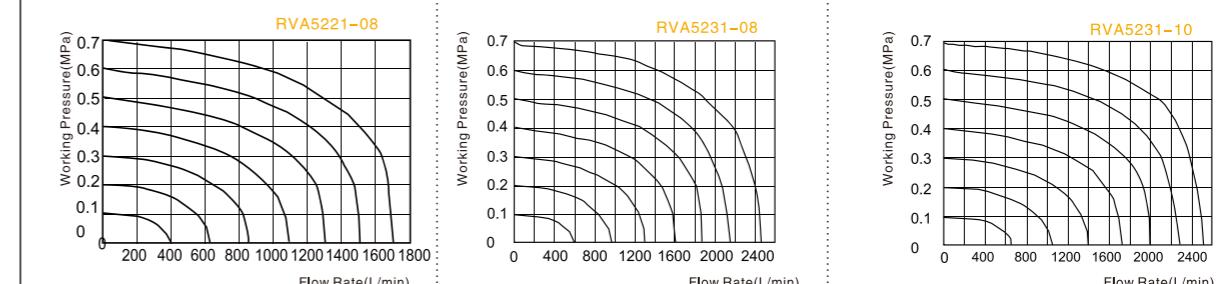
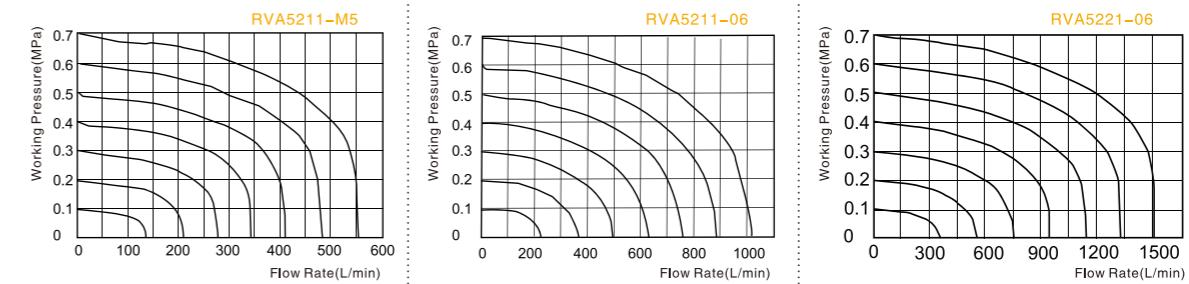
Model No.	RVA5211-M5	RVA5211-06	RVA5221-06	RVA5221-08	RVA5231-08	RVA5231-10	RVA5241-10	RVA5241-15						
RVA5212-M5		RVA5212-06	RVA5222-06	RVA5222-08	RVA5232-08	RVA5232-10	RVA5242-10	RVA5242-15						
RVA5312-M5		RVA5312-06	RVA5322-06	RVA5322-08	RVA5322-08	RVA5332-10	RVA5342-10	RVA5342-15						
Port size	M5	G1/8	G1/8	G1/4(Ex.G1/8)	G1/4	G3/8(Ex.G1/4)	G3/8	G1/2						
Sectional area(mm)	5/2: 5.5(CV=0.31) 5/3: 5.5(CV=0.28)	5/2: 12(CV=0.67) 5/3: 9(CV=0.50)	5/2: 14(CV=0.78) 5/3: 12(CV=0.67)	5/2: 16(CV=0.89) 5/3: 12(CV=0.67)	5/2: 25(CV=1.40) 5/3: 18(CV=1.00)	5/2: 30(CV=1.68) 5/3: 18(CV=1.00)	5/2: 50(CV=2.79) 5/3: 30(CV=1.67)	5/2: 50(CV=2.79) 5/3: 30(CV=1.67)						
Working medium	Clean air(After 40 μ m filtration)													
Acting type	External type													
Reset type	Air reset		Spring reset / Air reset											
Lubrication	Not required													
Working pressure(MPa)	0.15~0.8													
Guaranteed pressure(MPa)	1.2													
Working temperature($^{\circ}$ C)	-20~70 (No freezing)													
Max. acting frequency	5/2: 5 Cycles/s; 5/3: 3 Cycles/s													
Weight(g)	RVA5211:72 RVA5212:87 RVA5312:181	RVA5221:128 RVA5232:153 RVA5322:219	RVA5231:218 RVA5232:260 RVA5332:358	RVA5241:437 RVA5242:490 RVA5342:598										

Internal Structure

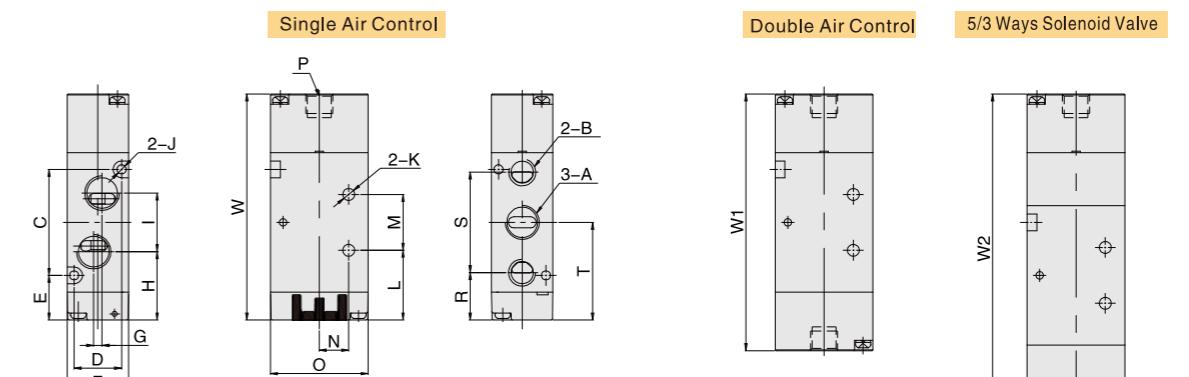


No.	Part Name	Material
1	Air Control Cover	Aluminum Alloy
2	Piston	POM
3	Screw	Carbon Steel
4	Valve Body	Aluminum Alloy
5	Spool	Aluminum Alloy
6	O-ring	NBR
7	Piston	POM
8	Rear Cover	Zinc Alloy
9	Back Seat	Aluminum Alloy
10	Spring Seat	Aluminum Alloy
11	C-type Buckle	65Mn

Flow Chat



Main Dimension



Model/Sign	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	R	S	T	W	W1	W2
RVA5211-M5	M5	M5	30	13	16.5	18	0	24.5	14.1	3.3	3.3	24.5	14	9.5	27	G1/8	17.9	27.2	31.5	72	81	96
RVA5211-06	G1/8	G1/8	30	13	16.5	18	3	23.5	16	3.3	3.3	24.5	14	9.5	27	G1/8	17.5	28	31.5	72	81	96
RVA5221-06	G1/8	G1/8	38	17	16	22	0	26	18	3.3	4.3	25	20	10.5	35	G1/8	17	36	35	81	92	111
RVA5221-08	G1/4	G1/8	38	17	16	22	3	24.5	21	3.3	4.3	25	20	10.5	35	G1/8	17	36	35	81	92	111
RVA5231-08	G1/4	G1/4	50	20	19.1	27	0	33.1	22	4.3	4.3	32.1	24	13.5	40	G1/8	21.6	45	44.1	99.6	111	130
RVA5231-10	G3/8	G1/4	50	20	19.1	27	4	32.1	24	4.3	4.3	32.1	24	13.5	40	G1/8	21.6	45	44.1	99.6	111	130
RVA5241-10	G3/8	G3/8	72	27	21	34	0	39	36	4.3	5.2	43	28	17.5	50	G1/8	25.5	63	57	127	140	161
RVA5241-15	G1/2	G1/2	72	27	21	34	4	39	36	4.3	5.5	43	28	17.5	50	G1/8	25.5	63	57	127	140	161

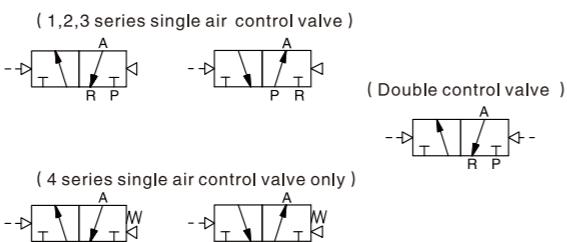
RV Series Air Control Valve (3/2 way)



1
RVA(2/3)

RV

Air Control Valve (3/2)



How to Order?

Series	N Ways	Positions	Valve Body ID Code	Controls	Initial Status	Port Size	Reset Type	Thread Type
RVA	3: 3 ways	2:2 positions	1: 1 Series 2: 2 Series 3: 3 Series 4: 4 Series	1: Single control 2: Double control	Blank: Normal close(N.C) H:Normal open(N.O)	M5: M5 06: 1/8" 08: 1/4" 10: 3/8" 15: 1/2"	Blank: Spring return (Apply to 4 series single control valve) Q: Air return (Apply to 1,2,3 series single control valve)	G P: PT T: NPT

Order Example:

RVA series air control valve, 3/2 way, 2 series valve body size, single control, NC type, 1/4" port size, air return, PT thread

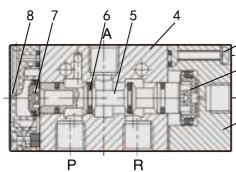
ERP code is: RVA3221-08Q-P

Specifications

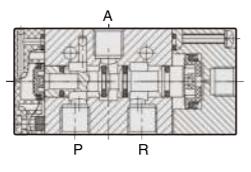
Model No.	RVA3211-M5 RVA3212-M5	RVA3211-06 RVA3212-06	RVA3221-06 RVA3222-06	RVA3221-08 RVA3222-08	RVA3231-08 RVA3232-08	RVA3231-10 RVA3232-10	RVA3241-10 RVA3242-10	RVA3241-15 RVA3242-15	
Port size	M5	G1/8	G1/8	G1/4	G1/4	G3/8	G3/8	G1/2	
Sectional area(mm)	5.5(CV=0.31)	12(CV=0.67)	14(CV=0.78)	16(CV=0.89)	25(CV=1.40)	30(CV=1.68)	50(CV=2.79)	50(CV=2.79)	
Working medium	Clean air(After 40 μ m filtration)								
Acting type	External type								
Reset type	Air reset		Spring reset /Air reset						
Lubrication	Not required								
Working pressure(MPa)	0.15-0.8								
Guaranteed Pressure(MPa)	1.2								
Working temperature($^{\circ}$ C)	-20~70(No freezing)								
Max. acting frequency	5 Cycles/s								
Weight(g)	RVA3211:60 RVA3212:75	RVA3221:116 RVA3222:143	RVA3231:187 RVA3232:220	RVA3241:378 RVA3242:430					

Internal Structure

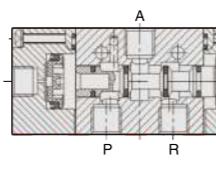
Single Air Control(N.C)



Double Air Control(N.O)

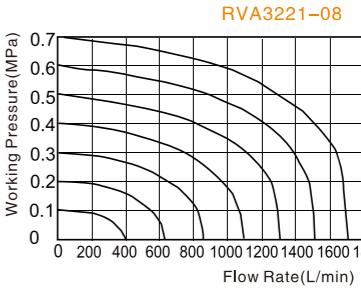
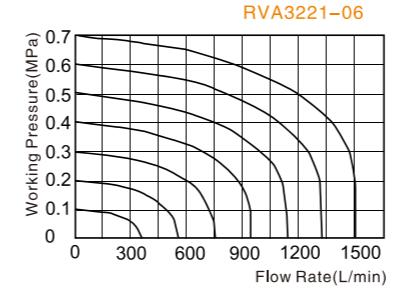
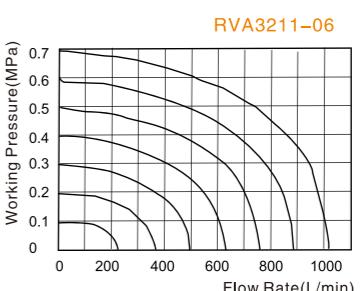
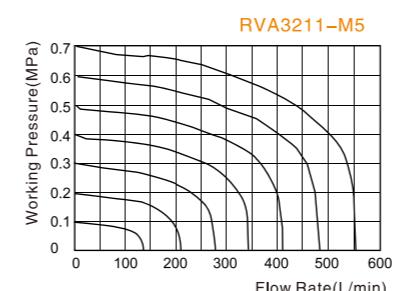


5/3 Ways Solenoid Valve



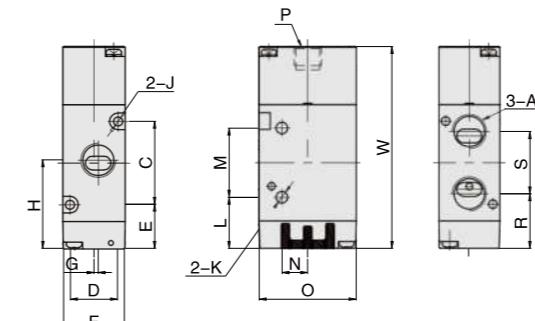
No.	Part Name	Material
1	Air Control Cover	Aluminum Alloy
2	Piston	POM
3	Screw	Carbon Steel
4	Valve Body	Aluminum Alloy
5	Spool	Aluminum Alloy
6	O-ring	NBR
7	Piston	POM
8	Rear Cover	Zinc Alloy

Flow Chat

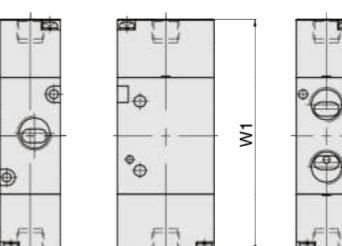


Main Dimension

Single Air Control



Double Air Control



Model/Sign	A	C	D	E	F	G	H	J	K	L	M	N	O	P	R	S	W	W1*
RVA3211-M5	M5	19	13	16.5	18	0	26	3.3	3.1	15.5	21	6	27	G1/8	18.9	14.2	61	70
RVA3211-06	G1/8	19	13	16.5	18	1.5	27	3.3	3.1	15.5	21	6	27	G1/8	18	16	61	70
RVA3221-06	G1/8	30	17	16	22	0	31	3.3	4.2	18.5	25	9.3	35	G1/8	20	22	73	84
RVA3221-08	G1/4	30	17	16	22	1.5	32	3.3	4.2	18.5	25	9.3	35	G1/8	19.8	22.5	73	84
RVA3231-08	G1/4	35	20	19.1	27	0	36.6	4.3	4.3	21.6	30	9.5	40	G1/8	24.6	24	84.6	96
RVA3231-10	G3/8	35	20	19.1	27	2	36.6	4.3	4.3	21.6	30	9.5	40	G1/8	24.6	24	84.6	96
RVA3241-10	G3/8	40.5	27	24.8	34	0	45	4.3	5.2	21	48	11.5	50	G1/8	29.3	31.5	103	116
RVA3241-15	G1/2	40.5	27	24.8	34	2	45	4.3	5.2	21	48	11.5	50	G1/8	29.3	31.5	103	116

Note: The dimension of N.O type and N.C type are same, W1* is the dimension of double control type.

RV Series Air Control Valve (3/2 way)



1
RVA(2/3)

V/RV

Manifold (5/2,5/3)

1
Manifold (5/2)



How to Order?

V	52	1	N	F
V Series	5 port, 2 position	1:1 series valve body		
		2:2 series valve body		
		3:3 series valve body		
		4:4 series valve body		
			
		16: 16 stations		
Manifold				

Order Example:

* V series manifold for 5/2, 2 series valve body, 5 stations, Model: V522-5F

VBP	52	2
V series blind plate	5:5 port, 2 position	
(for V series manifold)		
		1:1 series valve body
		2:2 series valve body
		3:3 series valve body
		4:4 series valve body

Order Example:

* Blind plate for 5/2 valve, 2 series valve body, Model: VBP-522

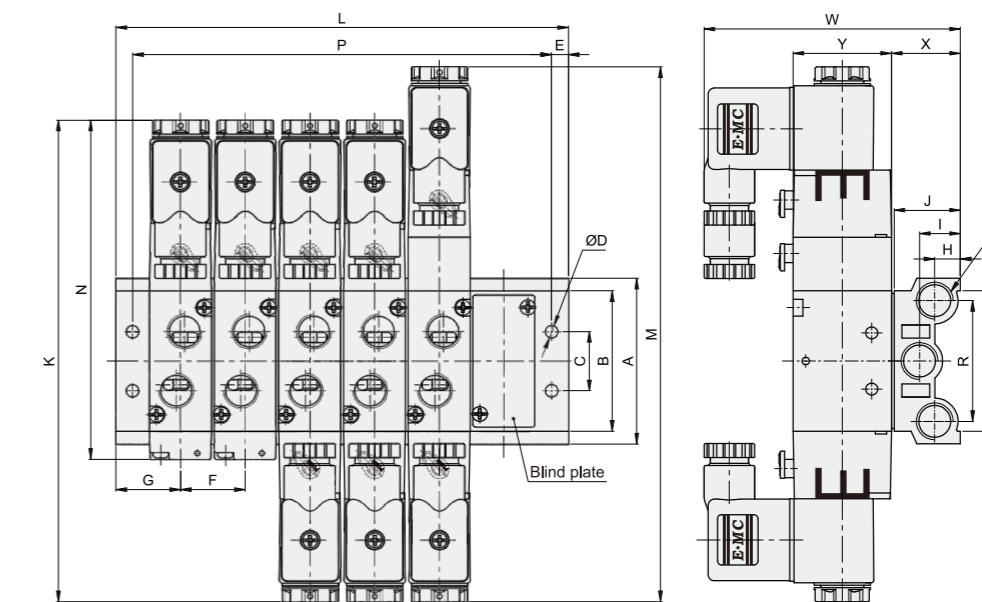
Note: 1. The dimensions of 5/3 way is same as 5/2 way series.

2. Blind plate assembly include: plate, gasket and screws.

Corresponding Application

Valve Model	RV5211/RV5212/RV5312	RV5221/RV5222/RV5322	RV5231/RV5232/RV5332	RV5241/RV5242/RV5342
Manifold Model	V521-NF(N≤16)	V522-NF(N≤16)	V523-NF(N≤12)	V524-NF(N≤7)

Main Dimension



Model/Sign	L															
	1F	2F	3F	4F	5F	6F	7F	8F	9F	10F	11F	12F	13F	14F	15F	16F
V521-□F	38	57	76	95	114	133	152	171	190	209	228	247	266	285	304	323
V522-□F	46	69	92	115	138	161	184	207	230	253	276	299	322	345	368	391
V523-□F	54	82	110	138	166	194	222	250	278	306	334	362	-	-	-	-
V524-□F	63	98	133	168	203	238	273	-	-	-	-	-	-	-	-	-

Model/Sign	A	B	C	D	E	F	G	H	I	J	
	V521-□F	58	43	20	4.5	5	19	19	9.5	14	23
V522-□F		59	50	21	4.5	6	23	23	9.5	15	23.5
V523-□F		75	64	26	4.5	6	28	27	12	17.5	28
V524-□F		98	94	32	5.5	7	35	31.5	16	21.5	35

Model/Sign	P															
	1F	2F	3F	4F	5F	6F	7F	8F	9F	10F	11F	12F	13F	14F	15F	16F
V521-□F	28	47	66	85	104	123	142	161	180	199	218	237	256	275	294	313
V522-□F	34	57	80	103	126	149	172	195	218	241	264	287	310	333	356	379
V523-□F	42	70	98	126	154	182	210	238	266	294	322	350	-	-	-	-
V524-□F	49	84	119	154	189	224	259	-	-	-	-	-	-	-	-	-

Model/Sign	K	M	N	Q	R	S	W	X	Y
	V521-□F	143.2	158.2	103.1	G1/4	40	49	79.2	24
V522-□F	171.4	190.4	120.7	G1/4	43	50	91.2	24.5	35
V523-□F	190.4	209.4	139.3	G3/8	53	67	98.2	29	40
V524-□F	223.4	244.4	168.7	G1/2	70.5	86.8	110.2	36	50

1 RV (5/2/3/5) Namur Type

How to Order?

Standard Solenoid Valve													
Series No.	Ways	Positions	Valve Body ID Code	Controls	Initial Status	Port Size	Reset Type	Valve Body Type	ID Code	Voltage	Connection Mode	Cover Color	Thread Type
RV(Solenoid valve)	5:5 ways 2:2 positions 3:3 positions	1: 1Series 2: 2Series 3: 3Series 4: 4Series	1: Single control 2: Double control	C: Center close P: Center pressure E: Center exhaust (only for 5/3 ways)	M: NAMUR type Blank: Spring return (Only apply to 4 series single control valve) Q: Air return (Only apply to 1,2,3 series single control valve)	M5:M5 06:1/8" 08:1/4" 10:3/8" 15:1/2"	Blank: DIN connector type A: Amisco coil	Blank: Standard type K: Water proof connector type M: M8 connector type (KM only for 2,3,4 series)	Blank: G P: PT T: NPT	E1: AC110V E2: AC220V E3: AC380V E4: DC24V E5: DC12V	E6: AC36V E7: AC24V E8: DC110V E9: DC48V E10: DC36V	Blank: Brown translucent J: Colorless and translucent B: Black(only black color available for KM)	

Order Example:
RV series solenoid valve, 5/2 ways, 1 series valve body size, double control, 1/8" port size, NAMUR type, standard coil, DC24V, Fly leads connector, G thread, ERP code is RV5212-06ME2F

Specifications

Model	RV5211-M5QM	RV5211-06QM	RV5221-06QM	RV5221-08QM	RV5231-08QM	RV5231-10QM	RV5241-10M	RV5241-15M	
Port Size	M5	G1/8	G1/8	G1/4(Ex.G1/8)	G1/4	G3/8(Ex.G1/4)	G3/8	G1/2	
Sectional area(mm)	5/2: 5.5(CV=0.31) 5/3: 5.5(CV=0.28)	5/2: 12(CV=0.67) 5/3: 9(CV=0.50)	5/2: 14(CV=0.78) 5/3: 12(CV=0.67)	5/2: 16(CV=0.89) 5/3: 12(CV=0.67)	5/2: 25(CV=1.40) 5/3: 18(CV=1.00)	5/2: 30(CV=1.68) 5/3: 18(CV=1.00)	5/2: 50(CV=2.79) 5/3: 30(CV=1.67)	5/2: 50(CV=2.79) 5/3: 30(CV=1.67)	
Working medium	Clean air(After 40 μm filtration)								
Acting type	Internal pilot								
Reset type	Air reset				Spring reset / Air reset				
Lubrication	Not required								
Working pressure(MPa)	0.15~0.8								
Guaranteed Pressure(MPa)	1.2								
Working temperature(°C)	-20~70(No freezing)								
Voltage Range	-15%~10%								
Power Consumption	DC:2.8W ; AC:3.0VA	DC:3.0W ; AC:4.0VA							
Insulation Class	Class F								
Protective Class	IP65(DIN40050)								
Max. acting frequency	5/2: 5 cycles/s; 5/3: 3 cycles/s								
Activate time(S)	<0.05								
Weight(g)	RV5211: M:113 RV5212: M:176 RV5312: M:186	RV5221: M:208 RV5222: M:306 RV5322: M:349	RV5231: M:300 RV5232: M:409 RV5332: M:459	RV5241: M:533 RV5242: M:666 RV5342: M:755					

Flow Chat

N1R251-M5, RV5211-M5

N1R251-06, RV5211-06

N2R251-06, RV5221-06

N3R251-08, RV5231-08

N2R251-08, RV5221-10

N3R251-10, RV5231-10

N4R251-10, RV5241-10

N4R251-15, RV5241-15

Internal Structure

Single Solenoid Valve

Double Solenoid Valve

5/3 Ways Solenoid Valve

No.	Part Name	Material
1	Connector	Engineered plastics
2	Fixing Nut	POM
3	Coil	Brass+Thermoset Resin
4	Pilot Units	Pure iron+Brass+Stainless Steel
5	Plate	Cast Iron
6	Piston	POM
7	Pilot Seat	Engineered plastics
8	Valve Body	Aluminum Alloy
9	Spool	Aluminum Alloy
10	O ring	NBR
11	Rear Cover	Engineered plastics
12	Filter	High Molecular Material
13	Piston	Engineered plastics
14	Spring	Stainless Steel
15	Manual Override	Engineered plastics
16	Back Seat	Aluminum Alloy
17	Spring Seat	Aluminum Alloy
18	C type buckle	65Mn

Main Dimension

Single Solenoid Valve
DIN Type

Flying Lead Type

Double Solenoid Valve
DIN Type

5/3 Ways Solenoid Valve
Flying Lead Type

Model/Sign	A	B	C	D	E	F	G	G1	H	I	J	O	P	Q	R	S	T	W
RV5211-M5QM	M5	M5	14	22	24.5	18	13.6	1.5	22.3	18.5	3.3	27	55.2	33.9	17.9	27.2	31.5	103.1
RV5211-06QM	G1/8	G1/8	14	22	24.5	18	13.6	1.5	22.3	18.5	3.3	27	55.2	33.9	17.9	28	31.5	103.1
RV5221-06QM	G1/8	G1/8	20	29	25	22	17.6	1.5	23.5	23	4.3	35	66.7	40.2	17	36	35	120.7
RV5221-08QM	G1/4	G1/8	20	29	25	22	17.6	1.5	23.5	23	4.3	35	66.7	40.2	17	36	35	120.7
RV5231-08QM	G1/4	G1/4	24	32	32.1	27	19.6	1.5	32.1	24	5.2	40	69.2	40.2	21.6	45	44.1	139.3
RV5231-10QM	G3/8	G1/4	24	32	32.1	27	19.6	1.5	32.1	24	5.2	40	69.2	40.2	21.6	45	44.1	139.3
RV5241-10M	G3/8	G3/8	33	41	40.5	34	21.8	1.8	38.8	36.5	6	50	74.2	40.2	25.5	63	57	168.7
RV5241-15M	G1/2	G1/2	33	41	40.5	34	21.8	1.8	38.8	36.5	6	50	74.2	40.2	25.5	63	57	168.7

Note: N series energy saving solenoid valve have same sizes as above table.

Double Solenoid Valve
DIN Type

5/3 Ways Solenoid Valve
DIN Type

Flying Lead Type

Flying Lead Type

Model/Sign	W1	W2
RV5212-M5QM	143.2	158.2
RV5212-06QM	143.2	158.2
RV5222-06QM	171.4	190.4
RV5222-08QM	171.4	190.4
RV5232-08QM	190.4	209.4
RV5232-10QM	190.4	209.4
RV5242-10M	223.4	244.4
RV5242-15M	223.4	244.4

1.31

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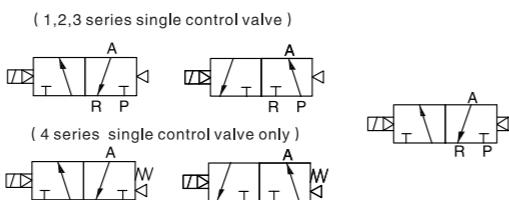
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1.32



RV

NAMUR Solenoid Valve (3/2)



○ How to Order?

Low Power Solenoid Valve

Order Example:

RV series low power solenoid valve, 3/2 ways, 1 series valve body size, double control, 1/8 "port size, NUMAR type, DC24V, DIN connector, G thread, ERP code is N1R232-06ME4

Specifications

Model	N1R231-M5QM N1R232-M5M	N1R231-06QM N1R232-06M	N2R231-06QM N2R232-06M	N2R231-08QM N2R232-08M	N3R231-08QM N3R232-08M	N3R231-10QM N3R232-10M	N4R231-10M N4R232-10M	N4R231-15M N4R232-15M									
Port Size	M5	G1/8	G1/8	G1/4	G1/4	G3/8	G3/8	G1/2									
Sectional area(mm)	5.5(CV=0.31)	12(CV=0.67)	14(CV=0.78)	16(CV=0.89)	25(CV=1.40)	30(CV=1.68)	50(CV=2.79)	50(CV=2.79)									
Working medium	Clean air(After 40 μ m filtration)																
Acting type	Internal pilot																
Reset type	Air reset						Spring reset / Air reset										
Lubrication	Not required																
Working pressure(MPa)	0.15~0.8																
Guaranteed Pressure(MPa)	1.2																
Working temperature(°C)	-20~70 (Dry air)																
Voltage Range	-15%~10%																
Power Consumption	DC24V:0.6W	DC24V:0.7W AC220V:0.9VA AC110V:1.4VA															
Insulation Class	Class F																
Protective Class	IP65(DIN40050)																
Max. acting frequency	5 Cycles/s																
Activate time(S)	<0.05																
Weight(g)	N1R231-M:114 N1R232-M:171	N2R231-M:203 N2R232-M:310	N3R231-M:295 N3R232-M:403	N4R231-M:448 N4R232-M:578													

○ How to Order?

Standard Solenoid Valve

Series No.	Ways	Positions	Valve body ID code	Controls	Initial Status	Port Size	Reset Type	Valve body Type	ID Code	Voltage	Connection Mode	Cover Color	— Thread Type
RV(Solenoid valve) RVA(Air control valve)	3:3 ways 3:3ways	2:2 positions 1: 1Series 2: 2Series 3: 3Series 4: 4Series	Blank: Normal close H: Normal open	Blank: Standard type A: Amisco coil	M:NAMUR type	Blank: DIN connector type F:Flying leads. K: Water proof connector type M: M8 connector type (KM only for 2,3,4 series)						Blank: G P: PT T: NPT	
			1: Single control 2: Double control	Solenoid valve: Air control valve: M5:M5 1 series 3 series 06:1/8" M5: M5 08: 1/4" 10: 3/8" 08:1/4" 06: 1/8" 10: 3/8" 10:3/8" 10:3/8" 2 series 4 series 20:1/8" 14: 1/4" 10: 3/8" 10:3/8"	Blank: Spring return (Only apply to 4 series single control valve) Q: Air return (Only apply to 1,2,3 series single control valve)	E1: AC110V E2: AC220V E3: AC380V E4: DC24V E5: DC12V	E6: AC36V E7: AC24V E8: DC110V E9: DC48V E10: DC36V	Blank: Brown translucent J: Colorless and translucent B: Black(only black color available for KM)					

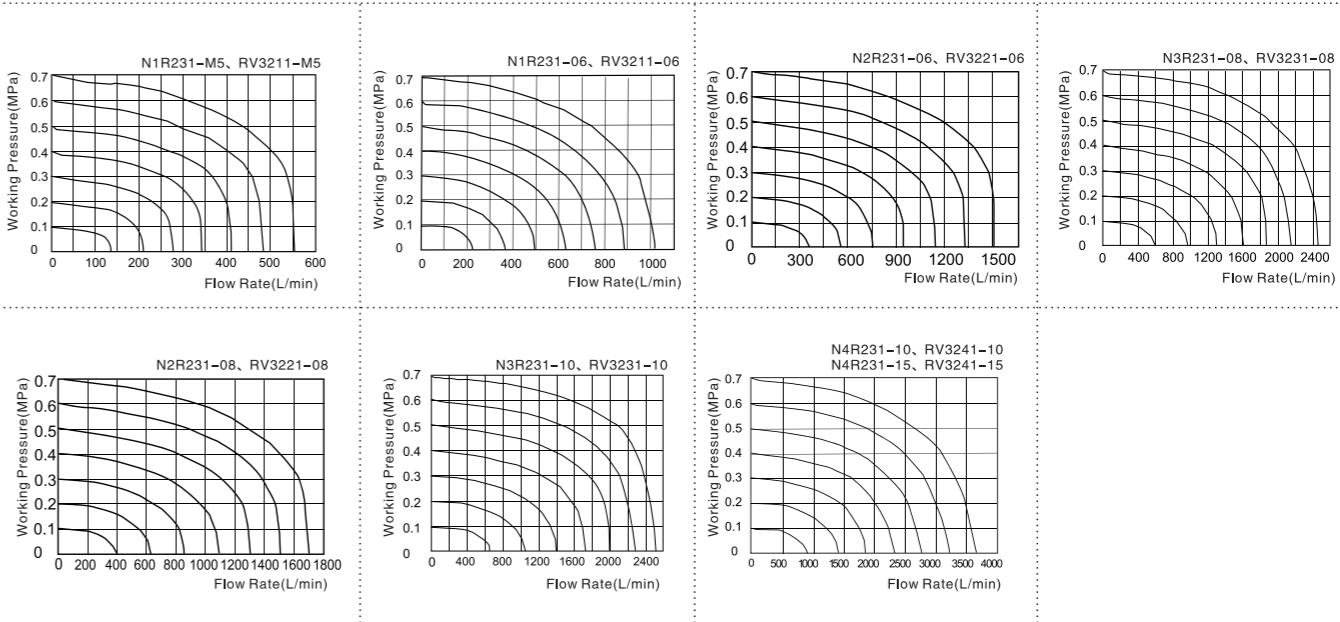
Order Example

RV series solenoid valve, 3/2 ways, 1 series valve body size, double control, 1/8 "port size, NUMAR type, standard coil, DC24V, Fly leads connector, G thread, ERP code is RV3212-06ME2F

Specifications

Model	RV3211-M5QM RV3212-M5M	RV3211-06QM RV3212-06M	RV3221-06QM RV3222-06M	RV3221-08QM RV3222-08M	RV3231-08QM RV3232-08M	RV3231-10QM RV3232-10M	RV3241-10M RV3242-10M	RV3241-15M RV3242-15M									
Port Size	M5	G1/8	G1/8	G1/4	G1/4	G3/8	G3/8	G1/2									
Sectional area(mm)	5.5(CV=0.31)	12(CV=0.67)	14(CV=0.78)	16(CV=0.89)	25(CV=1.40)	30(CV=1.68)	50(CV=2.79)	50(CV=2.79)									
Working medium	Clean air(After 40 μ m filtration)																
Acting type	Internal pilot																
Reset type	Air reset						Spring reset / Air reset										
Lubrication	Not required																
Working pressure(MPa)	0.15~0.8																
Guaranteed Pressure(MPa)	1.2																
Working temperature(℃)	-20~70 (Dry air)																
Voltage Range	-15%~10%																
Power Consumption	DC:2.8W ; AC:3.0VA	DC:3.0W ; AC:4.0VA															
Insulation Class	Class F																
Protective Class	IP65(DIN40050)																
Max. acting frequency	5 cycles/s																
Activate time(S)	<0.05																
Weight(g)	RV3211- M:114 RV3212- M:171	RV3221- M:203 RV3222- M:310		RV3231- M:295 RV3232- M:403		RV3241- M:448 RV3242- M:578											

Flow Chat



1 RV (3/2) Namur Type

Internal Structure

Single Air Control(N.C)

Single Air Control(N.O)

No.	Part Name	Material
1	Connector	Engineered plastics
2	Fixing Nut	POM
3	Coil	Brass+Thermoset Resin
4	Pilot Units	Pure iron+Brass+Stainless Steel
5	Plate	Carbon Steel
6	Piston	POM
7	Pilot Seat	Engineered plastics
8	Valve Body	Aluminum Alloy
9	Spool	Aluminum Alloy
10	O ring	NBR
11	Rear Cover	Engineered plastics
12	Filter	High Molecular Material
13	Piston	Engineered plastics
14	Manual Override	Engineered plastics

Double Air Control

P R

Main Dimension

Single Solenoid Valve

DIN Type

Flying Lead Type

Model\Sign	A	B	C	D	E	F	K	L	M	N	O	P	Q	R	S	W	W1*
RV3211-M5QM	M5	13.6	1.5	68.5	29	18	3.3	16	14	22	27	55.2	33.9	21.9	14.2	98.1	138.2
RV3211-06QM	G1/8	13.6	1.5	68.5	29	18	3.3	16	14	22	27	55.2	33.9	23	14	98.1	138.2
RV3221-06QM	G1/8	17.6	1.5	79	31	22	4.3	15.5	20	29	35	66.7	40.2	23.5	18	115.7	166.4
RV3221-08QM	G1/4	17.6	1.5	79	31	22	4.3	15.5	20	29	35	66.7	40.2	25.5	18	115.7	166.4
RV3231-08QM	G1/4	19.6	1.5	97.6	42.1	27	5.2	18.1	24	32	40	69.2	40.2	31.1	21	134.3	185.4
RV3231-10QM	G3/8	19.6	1.5	97.6	42.1	27	5.2	18.1	24	32	40	69.2	40.2	30.1	23	134.3	185.4
RV3241-10M	G3/8	21.8	1.8	108	45.5	34	6	17.5	33	41	50	74.2	40.2	30	31.5	144.7	199.4
RV3241-15M	G1/2	21.8	1.8	108	45.5	34	6	17.5	33	41	50	74.2	40.2	32	31.5	144.7	199.4

Note: The dimensions of N series and RV series are same.

RV NAMUR Air Control Valve(3/2, 5/2, 5/3)

RV
NAMUR Air Control Valve(3/2, 5/2, 5/3)

RVA Series 3/2 way
(1,2,3 Series Single Air Control Valve)

RVA Series 5/2,5/3 way
(1,2,3 Series Single Air Control Valve)

Low Power Solenoid Valve

Series No.	Ways	Positions	Valve body ID code	Controls	Initial Status	Port size	Reset Type	Thread Type
RVA	3: 3 ways 5: 5 ways	2:2 positions 3:3 positions	1: 1Series 2: 2Series 3: 3Series 4: 4Series	3/2 Way Blank:Normal close H:Normal open	1 series M5, M5 06: 1/8 "	1 series M5, M5 08: 1/4 " 06: 1/8 " 10: 3/8 "	3 series 08: 1/4 " 10: 3/8 "	Bland: G P: PT T: NPT
				5/3 Way 1: Single control 2: Double control	C: Center close P: Center pressure	2 series 06: 1/8 " 08: 1/4 "	4 series 10: 3/8 " 15: 1/2 "	Blank: Spring return (Apply to 4 series single control valve) Q: Air return (Apply to 1,2,3 series single control valve)

Order Example:
RV series air control valve, 3/2 ways, 2 series valve body size, normal close, single control, 1/4 " port size, gas reset, NAMUR type, PT thread, ERP code is RVA3221-08QM-P

Specifications

Model	RVA5211-M5M	RVA5211-06M	RVA5221-06M	RVA5221-08M	RVA5231-08M	RVA5231-10M	RVA5241-10M	RVA5241-15M
Port Size	M5	G1/8	G1/8	G1/4(Exhaust G1/8)	G1/4	G3/8(Exhaust G1/4)	G3/8	G1/2
Sectional area(mm)	2P: 5.5(CV=0.31) 3P: 5.5(CV=0.28)	2P: 12(CV=0.67) 3P: 9(CV=0.50)	2P: 14(CV=0.78) 3P: 12(CV=0.67)	2P: 16(CV=0.89) 3P: 12(CV=0.67)	2P: 25(CV=1.40) 3P: 18(CV=1.00)	2P: 30(CV=1.68) 3P: 30(CV=1.67)	2P: 50(CV=2.79) 3P: 30(CV=1.67)	2P: 50(CV=2.79) 3P: 30(CV=1.67)
Working Medium	Clean air(After 40 μm filtration)							
Acting type	Outer air control							
Reset type	Air reset							
Lubrication	Not Required							
Working Pressure(MPa)	0.15~0.8							
Guaranteed Pressure(MPa)	1.2							
Working Temperature(°C)	-20~70 (No freezing)							
Insulation Class	F Class							
Max.acting frequency	2 Position: 5 Cycles/s; 3 Position: 3 Cycles/s							

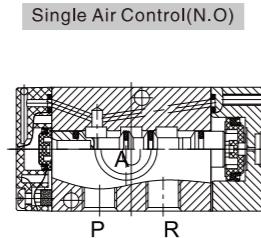
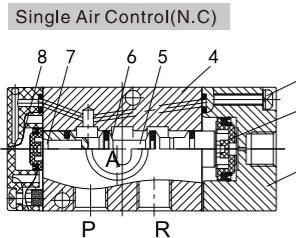
Note: 2P: 2 Position 3P: 3 Position

Specifications

Model	RVA3211-M5M RVA3212-M5M	RVA3211-06M RVA3212-06M	RVA3221-06M RVA3222-06M	RVA3221-08M RVA3222-08M	RVA3231-08M RVA3232-08M	RVA3231-10M RVA3232-10M	RVA3241-10M RVA3242-10M	RVA3241-15M RVA3242-15M							
Port Size	M5	G1/8	G1/8	G1/4	G1/4	G3/8	G3/8	G1/2							
Sectional area(mm)	5.5(CV=0.31)	12(CV=0.67)	14(CV=0.78)	16(CV=0.89)	25(CV=1.40)	30(CV=1.68)	50(CV=2.79)	50(CV=2.79)							
Working Medium															
Clean air(After 40 μm filtration)															
Acting type															
Outer air control															
Reset type		Air reset		Spring reset+Air reset											
Lubrication															
Not Required															
Working Pressure(MPa)															
0.15~0.8															
Guaranteed Pressure(MPa)															
1.2															
Working Temperature(°C)															
-20~70 (No freezing)															
Max.acting frequency															
5 Cycles/s															

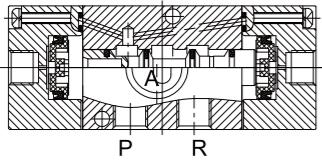
Internal Structure

3/2 Way



No.	Part Name	Material
1	Air Control Cover	Aluminum alloy
2	Piston	POM
3	Nut	Carbon steel
4	Valve body	Aluminum alloy
5	Spool	Aluminum alloy
6	O-ring	NBR
7	Piston	POM
8	Rear cover	Zinc Alloy

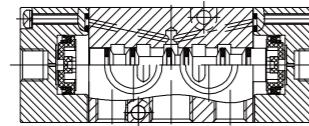
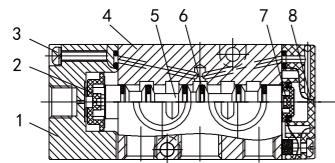
Double Air Control



5/2 ,5/3 Way

Single Air Control

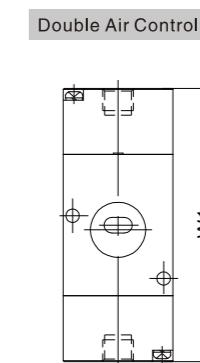
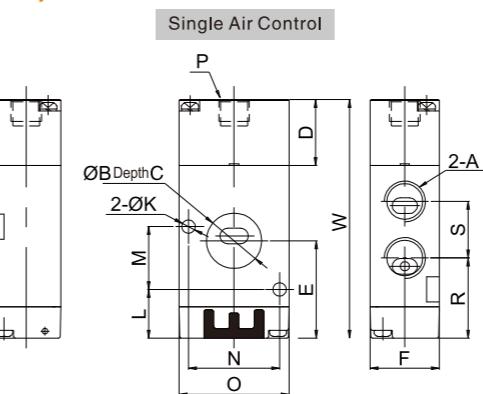
Double Air Control



No.	Part Name	Material
1	Air Control Cover	Aluminum alloy
2	Piston	POM
3	Nut	Carbon steel
4	Valve body	Aluminum alloy
5	Spool	Aluminum alloy
6	O-ring	NBR
7	Piston	POM
8	Rear cover	Zinc Alloy
9	Back seat	Aluminum alloy
10	Spring seat	Aluminum alloy
11	C type buckle	65Mn

Main Dimension

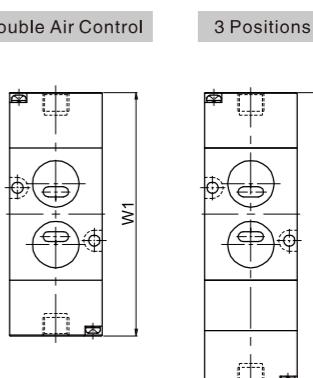
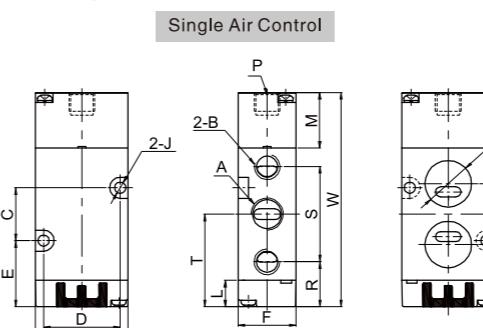
3/2 Way



Model/Sign	A	B	C	D	E	F	K	L	M	N	O	P	R	S	W	W1*
RVA3211-M5QM	M5	13.6	1.5	19	29	18	3.3	16	14	22	27	G1/8	21.9	14.2	67	76
RVA3211-06QM	G1/8	13.6	1.5	19	29	18	3.3	16	14	22	27	G1/8	23	14	67	76
RVA3221-06QM	G1/8	17.6	1.5	21	31	22	4.3	15.5	20	29	35	G1/8	23.5	18	76	87
RVA3221-08QM	G1/4	17.6	1.5	21	31	22	4.3	15.5	20	29	35	G1/8	25.5	18	76	87
RVA3231-08QM	G1/4	19.5	1.5	23	42.1	27	5.2	18.1	24	32	40	G1/8	31.1	21	94.6	106
RVA3231-10QM	G3/8	19.5	1.5	23	42.1	27	5.2	18.1	24	32	40	G1/8	30.1	23	94.6	106
RVA3241-10M	G3/8	21.8	1.8	23	45.5	34	6	17.5	33	41	50	G1/8	30	31.5	103	116
RVA3241-15M	G1/2	21.8	1.8	23	45.5	34	6	17.5	33	41	50	G1/8	32	31.5	103	116

Note: The dimensions of N.O type and N.C type are same, w1 is double control direction valve's dimensions.

5/2 ,5/2 Way

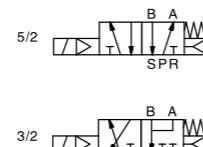


Model/Sign	A	B	C	D	E	F	G	G1	H	I	J	M	O	P	R	S	T	W	W1*	W2*
RVA5211-M5QM	M5	M5	14	22	24.5	18	13.6	1.5	22.3	18.5	3.3	19	27	G1/8	17.9	27.2	31.5	72	81	96
RVA5211-06QM	G1/8	G1/8	14	22	24.5	18	13.6	1.5	22.3	18.5	3.3	19	27	G1/8	17.5	28	31.5	72	81	96
RVA5221-06QM	G1/8	G1/8	20	29	25	22	17.6	1.5	23.5	23	4.3	21	35	G1/8	17	36	35	81	92	111
RVA5221-08QM	G1/4	G1/8	20	29	25	22	17.6	1.5	23.5	23	4.3	21	35	G1/8	17	36	35	81	92	111
RVA5231-08QM	G1/4	G1/4	24	32	32.1	27	19.6	1.5	32.1	24	5.2	23	40	G1/8	21.6	45	44.1	99.6	111	130
RVA5231-10QM	G3/8	G1/4	24	32	32.1	27	19.6	1.5	32.1	24	5.2	23	40	G1/8	21.6	45	44.1	99.6	111	130
RVA5241-10M	G3/8	G3/8	33	41	40.5	34	21.8	1.8	38.8	36.5	6	23	50	G1/8	25.5	63	57	127	140	161
RVA5241-15M	G1/2	G1/2	33	41	40.5	34	21.8	1.8	38.8	36.5	6	23</								

Universal Convertible

NAMUR Solenoid Valve (3/2,5/2)

1
Universal Convertible



How to Order?

Series No.	Ways	Valve Body Size	Controls	Port Size	Valve Type	Exhaust Type	ID Code	Voltage	Connection Mode	Cover Color	Valve Color	Thread Type
V	Universal convertible 3/2 and 5/2	1: Single control	08: 1/4"	M: NAMUR type	Blank: Standard type A: Amisco coil	Blank: DIN connector F: Flying leads	Blank: G P: PT T: NPT	Blank: Black				
	3:3 series				E1: AC110V E2: AC220V E3: AC380V E4: DC24V E5: DC12V	E6: AC36V E7: AC24V E8: DC110V E9: DC48V E10: DC36V						
		R:Outer exhaust G:Inner exhaust					Blank: Brown translucent J: Colorless and translucent					

Order Example:

Universal convertible 3/2 and 5/2 NAMUR solenoid valve, 3 series valve body, single control, port size 1/4", inner exhaust type, standard coil, AC220V, flying leads coil, black color valve, G thread, ERP code is: V523231-08MGE2F

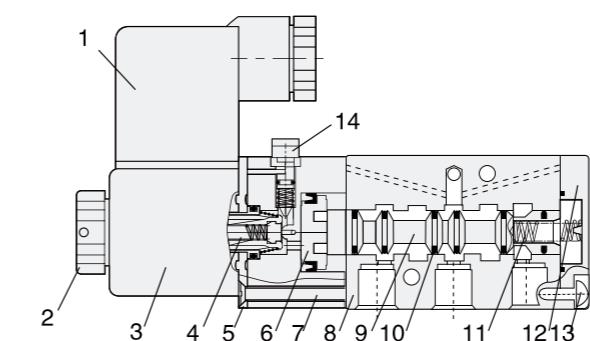
Specifications

Model No.	V523231-08MR	V523231-08MG
Port size	1/4"	
Sectional area(mm ²)	25(CV=1.40)	
Working medium	Clean air(After 40 μ m filtration)	
Acting type	Pilot type	
Flow rate	At 5/2 way: 1830L/min; At 3/2 way: 1090L/min	
Lubrication	Not required	
Working pressure(psi)	21.8~116	
Guaranteed pressure(psi)	174	
Working temperature	-5~60°C (23~140°F)(No freezing)	
Voltage range	-15%~10%	
Power consumption	DC:3.0W ; AC:4.0VA	
Insulation class	Class F	
Protective class	IP65(DIN40050)	
Max. acting frequency	5 Cycles/s	
Activate time(s)	<0.05	
Accessories	1pc D20X16 O - Ring, 1pc position seal plate, 2pcs M5X30 mounting bolts	
Weight(g)	340	460

① G, PT, NPT thread type is optional.

Internal Structure

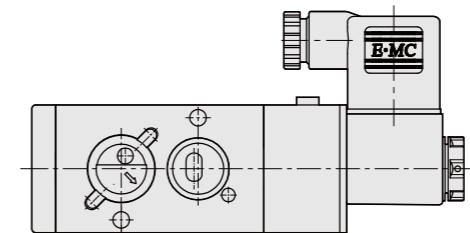
Single Solenoid Valve



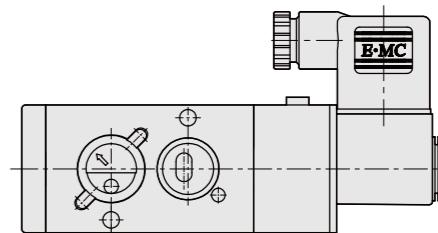
NO.	Part Name	Material
1	Connector	Engineered plastics
2	Nut	POM+Carbon steel
3	Coil	Cu
4	Pilot units	
5	Plate	Carbon steel
6	Piston	POM
7	Screw	Carbon steel
8	Valve body	Aluminum alloy
9	Spool	Aluminum alloy
10	O-ring	HNBR
11	Spring	Stainless steel
12	Rear cover	Zinc alloy
13	Screw	Carbon steel
14	Manual override	Engineered plastics

How to Mount?

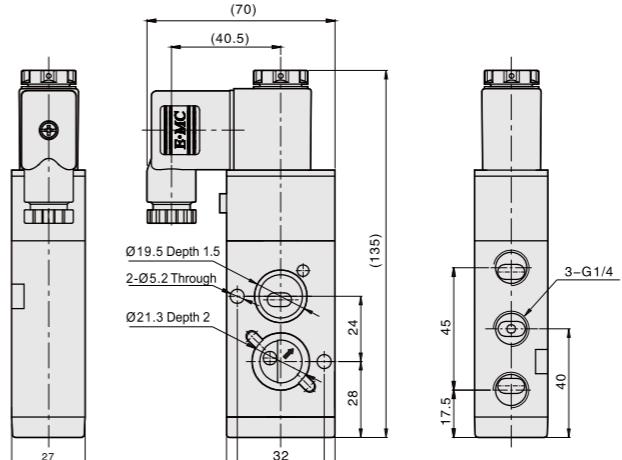
2/5 way



2/3 way



Main Dimension

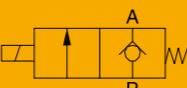


Note: The boundary dimensions of MG series and MR series are same.

V

Standard/Low Power Solenoid Valve (2/2)

1



Product Features

- * Various voltages and working styles are available.
- * Different surface treatment, thread types (G,PT,NPT) are available.

How to Order?

Low Power Solenoid Valve

Series No.	ID Code	Positions	Ways	Controls	Port Size	Voltage	Connection Mode	Cover Color	Thread Type
N	M: Standard armature +Energy saving coil	2 positions	2:2 ways	1: Single control	06: 1/8 "	E1 : AC110V E2: AC220V E4: DC24V	Blank: DIN connector Blank: Brown translucent J: Colorless and translucent	Blank: G P: PT	

Standard Solenoid Valve

Series No.	ID Code	Positions	Controls	Port Size	Ways	Voltage	Connection Mode	Cover Color	Thread Type
V	Blank: Standard type A: Amisco coil	2 positions	1: Single control	06: 1/8 "	2:2 ways	08: 1/4 "	Blank: DIN connector F: Flying leads	Blank: Brown translucent J: Colorless and translucent	Blank: G P: PT T: NPT

E1: AC110V E6: AC36V
 E2: AC220V E7: AC24V
 E3: AC380V E8: DC110V
 E4: DC24V E9: DC48V
 E5: DC12V E10: DC36V

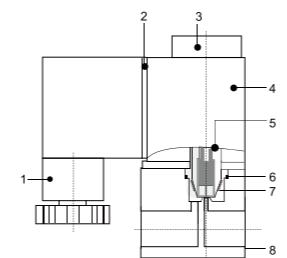
Order Example:

V series directional valve, 2/2 way, single control, 1/8 port size, Amisco coil, AC110V, DIN connector, G thread, the ERP code is: V221-06AE1

Specifications

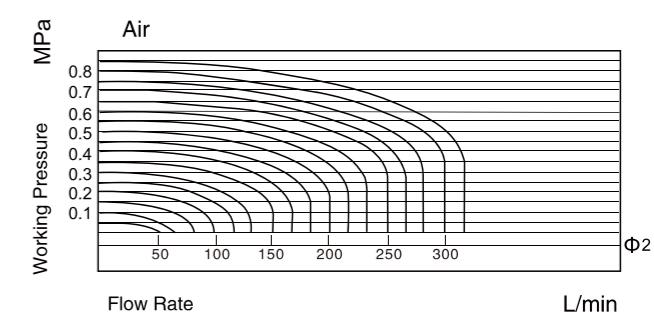
Model No.	NM221-06	NM221-08	V221-06	V221-08
Working medium		Air, water, oil		
Acting type		Direct acting		
Orifice (mm)		2		
Port size	1/8	1/4	1/8	1/4
Lubrication		Not required		
Working pressure (MPa)		0-0.8		
Guaranteed pressure (MPa)		1.2		
Working temperature (°C)		-5~60(No freezing)		
Voltage range		-15%~+10%		
Power consumption	AC:1VA	DC:0.9W	AC: 5VA	DC : 4.8W
Insulation class		Class F		
Protective class		IP65 (DIN40050)		
Activate time (s)		<0.05		
Seal material		NBR		
Weight (g)	141	138	141	138

Internal Structure



No	Designation
1	Connector
2	Connector washer
3	Nut
4	Coil
5	Pilot units
6	O-ring
7	Spring
8	Valve body

Flow Chat

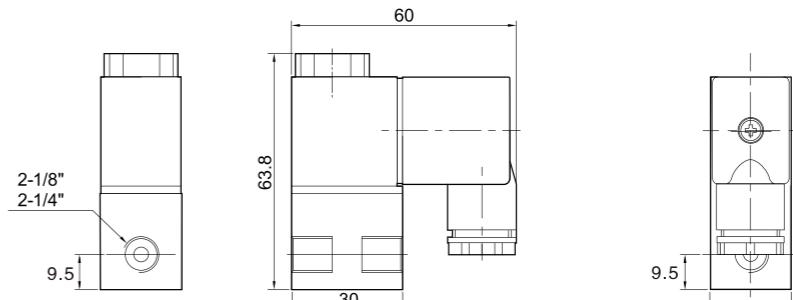


Main Parts Material

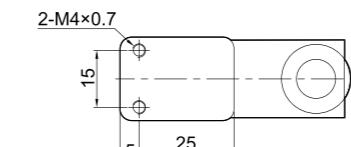
Part name	Material
Valve body	Aluminum alloy
Connector	Engineered plastics
Connector washer	NBR (FPM)
Pilot units	Pure steel+Cu+Stainless steel
Diaphragm	NBR
Nut	POM+Carbon steel
Coil	Brass Wire covered with heat resistance colophony

Main Dimension

V221-06/08



(If with the steel nut, the height is 60.7mm)



Combination of Schematic Diagram

Mounting accessory order details:

Valve Quantity	V321-06□ The finished valves	V321-03	V321-04	V321-05	V321-06
V321-06□-□-2F	2	2	2	2	1
V321-06□-□-3F	3	4	2	2	2
.....
V321-06□-□-nF	n	2(n-1)	2	2	n-1

Note : n indicates valve quantity , and $2 \leq n \leq 20$

RVT

Standard/Low Power Solenoid Valve (3/2)



Product Features

- *Direct Acting, Normal Close, Sensitive Response;
- *Same pilot units as RV valve , High temperature resistance by HNBR seals ,longer working life;
- *Integrated body with grey surface oxidation , Easy installation ;
- *Multiple voltage and Energy-Saving are optional;
- *Multiple connection mode are optional.

How to Order?

Low Power Solenoid Valve

Series No.	Valve Body ID code	ID Code	Positions	Ways	Controls	Port Size	Voltage	Connection Mode	Cover Color	Thread Type	Valves
N	T: Integrated body		2:2 positions	3:3 ways	1: Single control	06:1/8"	E1:AC110V E2:AC220V E4:DC24V		Blank: Brown translucent J: Colorless and translucent B: Black (Only black color available for water proof connector)	Blank: G P: PT T: NPT	2F: 2 Valves 3F: 3 Valves 13F: 13 Valves

R: Standard armature +Energy saving coil

Standard Solenoid Valve

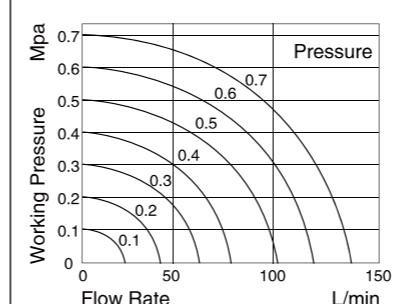
Series No.	Ways	Positions	Controls	Port Size	ID Code	Voltage	Connection Mode	Cover Color	Thread Type	Valves
RVT	3:3 ways	1: Single control	06:1/8"	Blank: Standard type A: Amisco coil		E1: AC110V E2: AC220V E3: AC380V E4: DC24V E5: DC12V		Blank: DIN connector F: Flying leads K: Waterproof DIN connector M: M8 connector	Blank: G P: PT T: NPT	2F: 2 Valves 3F: 3 Valves 13F: 13 Valves

2:2 positions

Order Example:

RVT series solenoid valve, 3/2 way, Amisco coil, single control, 1/8" port size,,AC110V,DIN connector, G thread,
ERP code is: RVT321-06AE1-5F

Flow Chat



Specifications

Model No.	NTR231-06	RVTR321-06
Working medium	Clean air (After 40 μm filtration)	
Acting type	Direct acting	
Orifice (mm)	1.2	
Port size	G 1/8	
Lubrication	Not required	
Working pressure (MPa)	0~0.8	
Guaranteed pressure (MPa)	1.2	
Working temperature (°C)	-20~70	
Voltage range	-15% ~ +10%	
Power consumption	DC24V:0.7W AC220V:0.9VA AC110V:1.4VA	AC:4VA DC:3W
Insulation class	Class F	
Protective class	IP65 (DIN40050)	
Max. acting frequency	10 cycles/s	
Seal material	HNBR	
Activate time	0.05s below	
Weight (g)	Each valve increases 141 weight	Each valve increases 138 weight

1 RVT

>Main Dimension

Note : n indicates valve quantity , and $2 \leq n \leq 13$

Sign/Valves	2Valves	3Valves	4Valves	5Valves	6Valves	7Valves	8Valves	9Valves	10Valves	11Valves	12Valves	13Valves
L	55	78	101	124	147	170	193	216	239	262	285	308
M	47	70	93	116	139	162	185	208	231	254	277	300
P	11	34	57	80	103	126	149	172	195	218	241	264

1 L

Hand Pull Valve (3/2, 5/2)

How to Order?

Series No.	Ways	Positions	Valve Body size	Port Size	Reset	Valve Color	Thread Type	
L	3:3 ways 5:5 ways	2:2 positions	1: 1 Series 2: 2 Series 3: 3 Series 4: 4 Series	1 Series 06: 1/8 "	3 Series 06: 1/4 " 10: 3/8 "	Blank: Manual reset S: Spring return	Blank: Black W: White	Blank: G P: PT T: NPT
				2 Series 06: 1/8 "	4 Series 10: 3/8 "			
				08: 1/4 "	15: 1/2 "			

Order Example:
L series hand pull valve, 3/2 way, 2 series valve body, NC type, 1/4" port size, manual reset, black valve body, G thread, ERP code is: L322-08

Specifications

Model	L Series Hand pull valve
Working medium	Clean air(After 40 μm filtration)
Acting type	External control
Lubrication	Not required
Working pressure (MPa)	0~0.8
Guaranteed pressure (MPa)	1.2
Working temperature(°C)	-5~60

Product Features

- * Manual operated
- * Various working styles are available
- * Black color is standard color, different color are optional

Main Dimension

L321/L322/L323/L324

Model/ Sign	L321	L322	-06	L322	-08	L323	-10	L323	-15	L324	-15
A	G1/8	G1/8	G1/4	G1/4	G3/8	G3/8	G1/2				
B	16	18.5	22.5	22	24	31.5	31.5				
C	14.7	18.45	16.45	21.5	20.5	29.25	29.3				
D	18	22	22	27	27	34	34				
E	2	0	0	2	0	0	0				
F	84.5	94	94	111.3	111.3	141	141				
G	80.5	89.7	89.7	105.7	105.7	136	136				
H	44.7	54.7	54.7	63.5	63.5	87.5	87.5				
I	27	35	35	40	40	50	50				
J	19	24	24	28	28	36	36				
K	15.7	17.7	17.7	20.5	20.5	31	31				
L	16.7	20	20	24	24	28	28				
M	3.1	4.3	4.3	4.3	4.3	5.5	5.5				
N	M14x1	M14x1	M14x1	M14x1	M14x1	M22x2.5	M22x2.5				
O	22.4	22.5	22.4	32	32	32	32				
P	1	0	1.5	0	2	2	2				
Q	23.7	27.7	28.7	32.5	32.5	45	45				

L Series Hand Pull Valve (3/2,5/2 Way)



H Series Hand Push Valve (3/2,5/2,5/3 Way)



1 L Hand Pull Valve

◎ Main Dimension

L521/L522/L523/L524

Model/Sign	L521	L522 -06	L522 -08	L523 -08	L523 -10	L524 -10	L524 -15
A	G1/8	G1/8	G1/8	G1/4	G1/4	G3/8	G1/2
B	28	35	35	45	45	63	63
C	14.2	14.2	14.2	17.5	17.5	25.5	25.5
D	18	22	22	27	27	34	34
E	1	0	0	0	4	0	0
F	28.2	31.7	31.7	40	40	57	57
G	95.5	102	102	126.3	126.3	165	165
H	91.5	98	98	120.7	120.7	160	160
I	55.7	62.7	62.7	78.5	78.5	111.5	111.5
J	14	20	20	24	24	28	28
K	21.2	21.7	21.7	28	28	43	43
L	19	24	24	28	28	36	36
M	27	35	35	40	40	50	50
N	3.3	4.3	4.3	4.3	4.3	5.5	5.5
O	M14x1	M14x1	M14x1	M14x1	M14x1	M22x1.5	M22x1.5
P	22.5	22.5	22.5	32	32	32	32
Q	3	0	3	0	4	0	4
R	20.2	22.7	21.7	28	28	39	39
S	16	18	20	24	24	36	35.5
T	G1/8	G1/8	G1/4	G1/4	G3/8	G3/8	G1/2

1 H Hand Push Valve

H Hand Push Valve (3/2,5/2,5/3)

◎ How to Order?

Series No.	Ways	Positions	Valve Body Size	Original Status	Port Size	Reset	Thread Type
H	2: 2 positions 3: 3 positions 3:3 ways 5:5 ways	1: 1 Series 2: 2 Series 3: 3 Series 4: 4 Series	C: Center close P: Center pressure E: Center exhaust (Only for 5/3 way)	1 Series M5: M5 06: 1/8 "	3 Series 08: 1/4 " 10: 3/8 "	Blank: Manual reset S: Spring return	Blank: G P: PT T: NPT
				2 Series 06: 1/8 "	4 Series 10: 3/8 "		
				08: 1/4 "	08: 1/4 "		

Order Example:
H series hand push valve, 3/2 way, 2 series valve body, NC type, 1/4" port size, manual reset, black valve body, G thread, ERP code is: H322-08

◎ Specifications

Model	H Series Hand push valve
Working medium	Clean air(After 40 µm filtration)
Acting type	External control
Lubrication	Not required
Working pressure(MPa)	0~0.8
Guaranteed pressure(MPa)	1.2
Working temperature(°C)	-5~60
Seal material	NBR

◎ Product Features

- * Manual operated
- * Various working style are available
- * Black color is standard color, different color are optional

◎ Main Dimension

H321/H322/H323/H324

Model/Sign	A	B	C	D	E	F	G	H	I	J	K	L	M
H321-06	G1/8	6.7	23.7	38.7	58.7	27	19	Φ3.1	14	83.8	16	2	18
H322-08	G1/4	6.7	28.7	48.7	68.7	35	24	Φ4.3	20	89	22.5	0	22
H323-10	G3/8	7.5	32.5	57.5	77.7	40	28	Φ4.3	24	99.3	24	2	27
H324-15	G1/2	10	45	80	108	50	36	Φ5.5	28	105.8	31.5	0	34

1 H Hand Push Valve

○ Main Dimension

H521/H522/H523/H524

Model/Sign	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
H521-06	28	G1/8	6.7	28.2	49.7	69.7	27	19	Φ3.3	14	83.8	16	G1/8	3	18
H522-08	35	G1/8	6.7	31.7	56.7	76.7	35	24	Φ4.3	20	91.3	20	G1/4	3	22
H523-10	45	G1/4	7.5	40	72.5	92.5	40	28	Φ4.3	24	96.5	24	G3/8	4	27
H524-15	63	G1/2	10	57	104	132	50	36	Φ5.5	28	105	36	G1/2	4	34

H521-06S / H522-08S / H523-10S / H524-15S

Model/Sign	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
H521-06S	28	G1/8	6.7	28.2	49.7	69.7	27	19	Φ3.3	14	87.5	16	G1/8	3	18
H522-08S	35	G1/8	6.7	31.7	56.7	76.7	35	24	Φ4.3	20	90	20	G1/4	3	22
H523-10S	45	G1/4	7.5	40	72.5	92.5	40	28	Φ4.3	24	96.5	24	G3/8	4	27
H524-15S	63	G1/2	10	57	104	132	50	36	Φ5.5	28	105	36	G1/2	4	34

H531-06S / H532-08S / H533-10S / H534-15S

Model/Sign	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P
H531-06S	28	G1/8	6.5	28.2	49.7	64.5	84.7	27	19	Φ3.3	14	92.5	16	G1/8	3	18
H532-08S	35	G1/8	6.5	31.7	56.7	75.5	97.7	35	24	Φ4.3	20	94.2	20	G1/4	3	22
H533-10S	45	G1/4	7.5	40	72.5	91.5	113.5	40	28	Φ4.3	24	100	24	G3/8	4	27
H534-15S	63	G1/2	10	57	104	124	154	50	36	Φ5.5	28	109.6	36	G1/2	4	34

H531-06C / H532-08C / H533-10C / H534-15C

Model/Sign	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P
H531-06C	28	G1/8	6.5	28.2	49.7	84.5	27	19	Φ3.3	14	94.5	16	G1/8	3	18	64.5
H532-08C	35	G1/8	6.5	31.7	56.7	97	35	24	Φ4.3	20	95.5	20	G1/4	3	22	75.5
H533-10C	45	G1/4	7.5	40	72.5	113.5	40	28	Φ4.3	24	100	24	G3/8	4	27	91.5
H534-15C	63	G1/2	10	57	104	152	50	36	Φ5.5	28	108	36	G1/2	4	34	124

1 M Mechanical Valve

M Mechanical Valve (3/2,5/2)

Three way two position

Five way two position

○ How to Order?

Series No.	Ways	Positions	—	Port Size	Button Type	—	Thread Type
MV	3: 3 ways	2: 2 position	—	06: 1/8 "	Blank: No button	—	Blank: G
MJ	5: 5 ways	—	—	08: 1/4 "	S1B: The button with arrow mark(Black)	S2: Roller type	P: PT
M	—	—	—	—	S3R: Button with "Reset" mark(Red)	S4G: Concave button(Green)	T: NPT
—	—	—	—	—	SSR: Flat button(Red)	—	—
—	—	—	—	—	S6R: Mushroom head button(Red)	—	—
—	—	—	—	—	S6B: Mushroom head button(Black)	—	—
—	—	—	—	—	Note: S1 and S3 with manual return, Others with spring return.	—	—

Order Example:
M series mechanical valve, 3/2 way, 1/8" port size, with black button with arrow mark, G thread, ERP code is: M32-06S1B
Note: Button mechanical valve assembly comprising: a Button component, the mounting bracket, under mounting brackets and mounting screws.

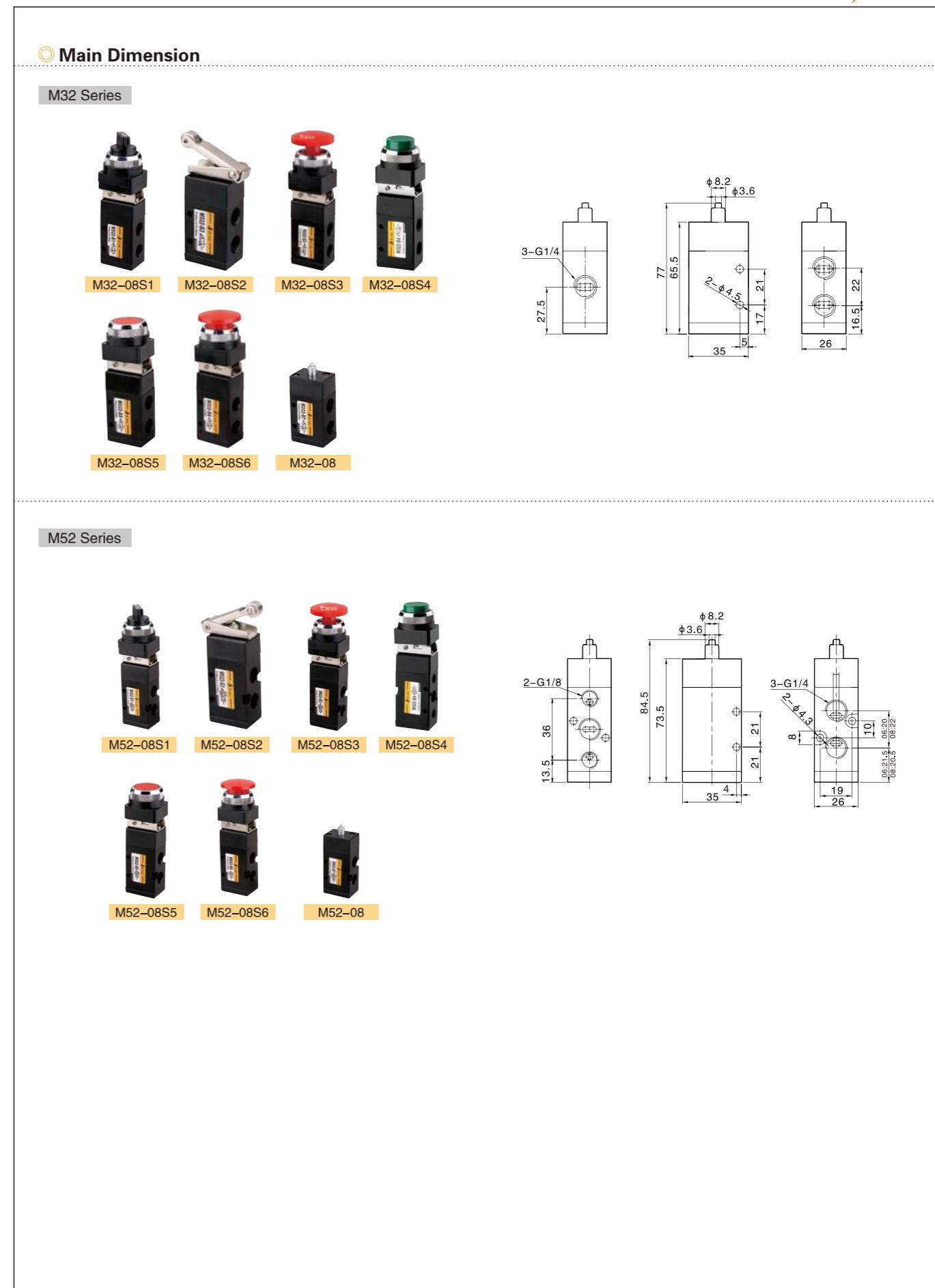
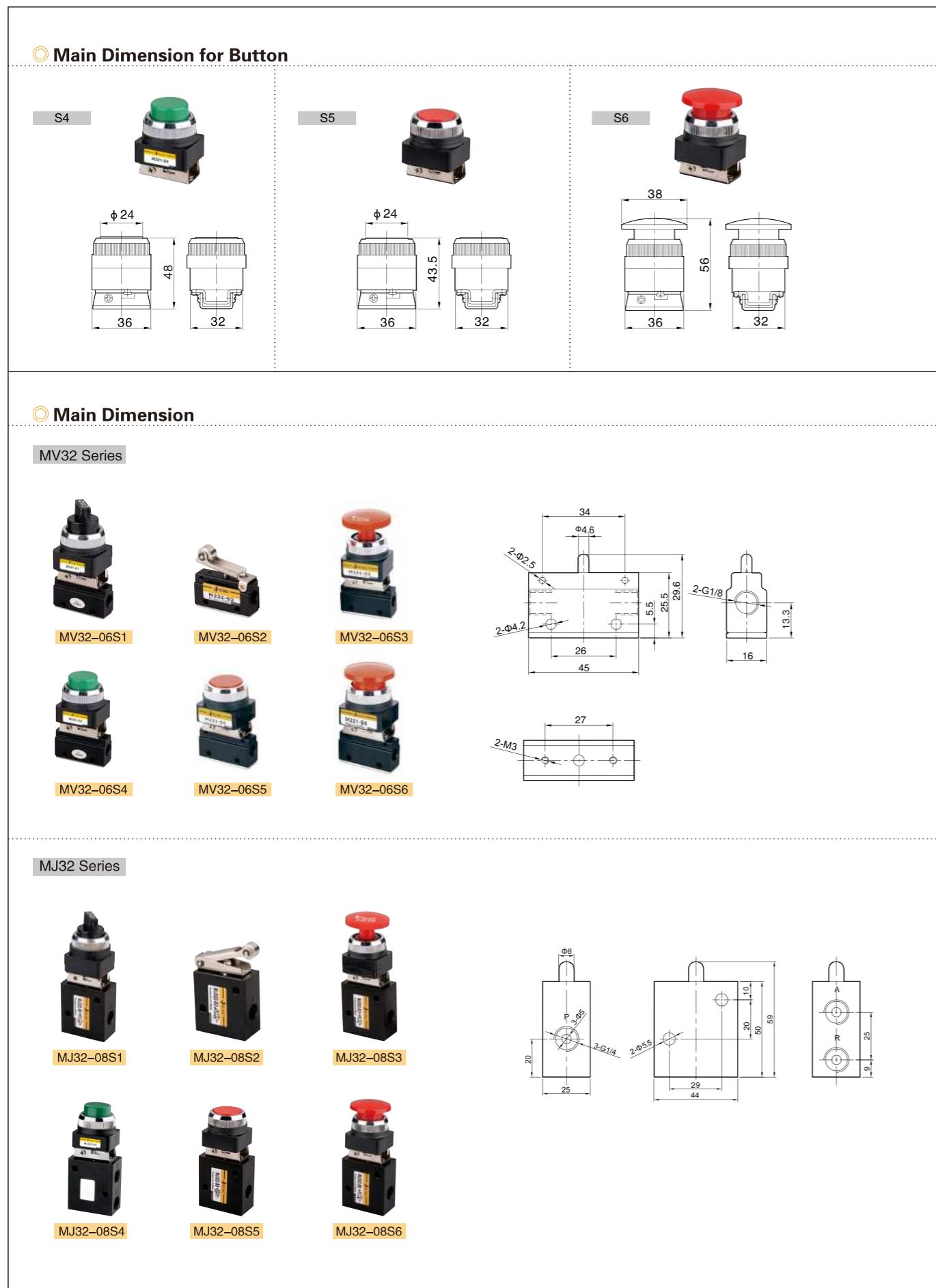
○ Specifications

Model	MV32-06	MJ32-08	M32-08	M52-08
Working medium	Clean air(After μm filtration)			
Acting type	External control			
Lubrication	Not required			
Working pressure (MPa)	0-0.8			
Guaranteed pressure (MPa)	1.2			
Working temperature (°C)	-5~60			
Max. acting frequency	5 cycles/s			
Port size	1/8 , 1/4			

○ Main Dimension for Button

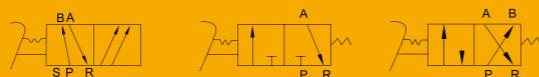
○ Product Features

- * Black color is standard color, different colors are optional
- * Controlled by mechanical force
- * Various buttons are available



F

Foot Valve (3/2, 4/2, 5/2)



Product Features

- * Strong design and work in harsh environment
- * Various types are available

How to Order?

Series No.	Ways	Positions	Valve Body Size	Type	Port Size	Valve Type	Thread Type
F: F series foot valve	3: 3 ways 4: 4 ways 5: 5 ways	2: 2 position	2: 2 series	Blank: No cover C: With cover	06: 1/8 " 08: 1/4 "	Blank: Basic type L: With lock LB: With lock,big valve body	Blank: G P: PT T: NPT

Order Example:

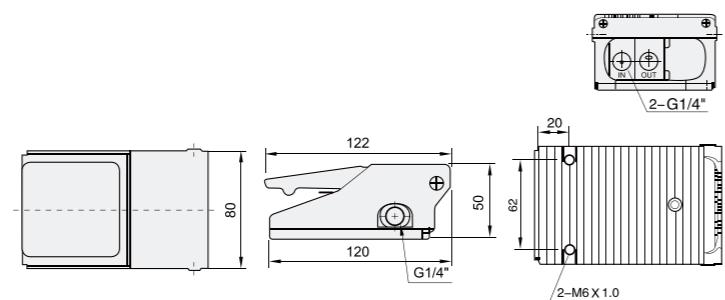
F series foot valve, 5/2 way, 2 series valve body, without cover, 1/4" port size, with lock, G thread, ERP code is: F522-08L

Specifications

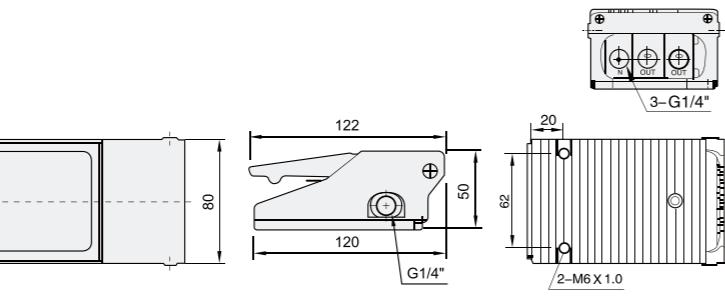
Model	F322	F422	F522
Working medium	Clean air(After 40 μm filtration)		
Acting type	External control		
Lubrication	Not required		
Working pressure (MPa)	0~0.8		
Max pressure (MPa)	1.2		
Working temperature (°C)	-5~60		
Port size	1/8", 1/4"		

Main Dimension

F322-08

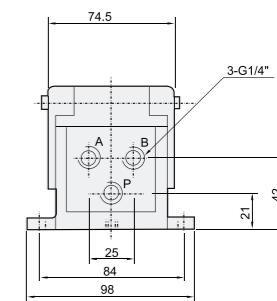
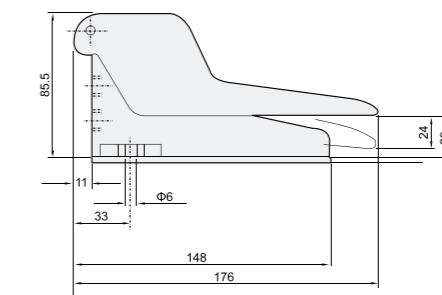


F422-08

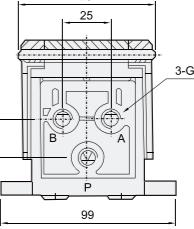
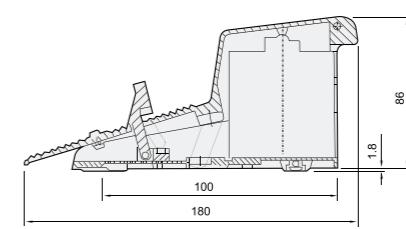


Main Dimension

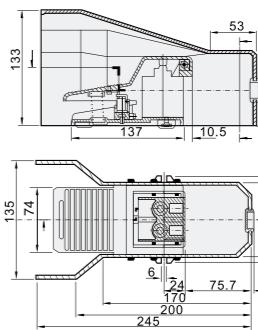
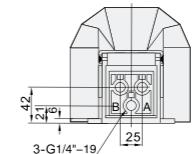
F522-08N



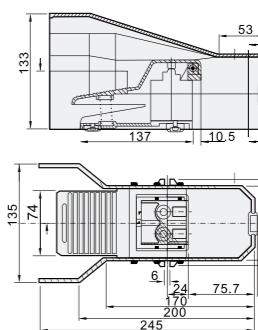
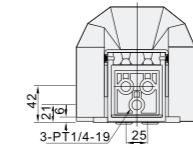
F522-08L



F522C-08L

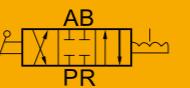


F522C-08



R

Hand Switch Valve (4/3)



1
HandSwitch
Valve



Specifications

Model	M432	U432	R432	MR432
Working medium	Clean air(After 40 μm filtration)			
Acting type	External control			
Lubrication	Not required			
Working pressure (MPa)	0~1.0			
Guaranteed pressure (MPa)	1.5			
Working temperature ($^{\circ}\text{C}$)	-5~60			
Port size	1/4", 3/8", 1/2"			

* Note: R432 series also have "bottom thread" type

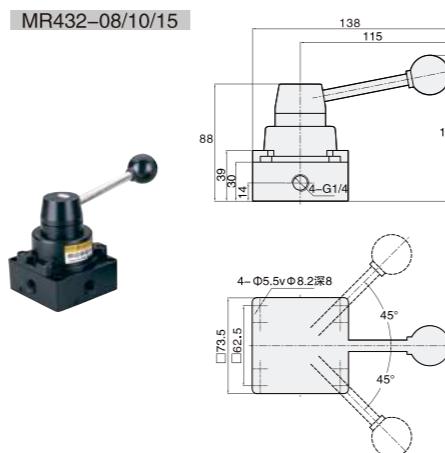
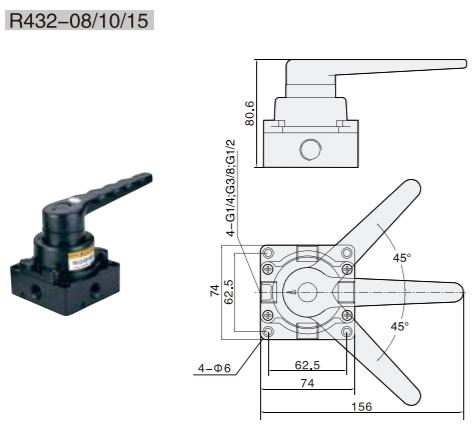
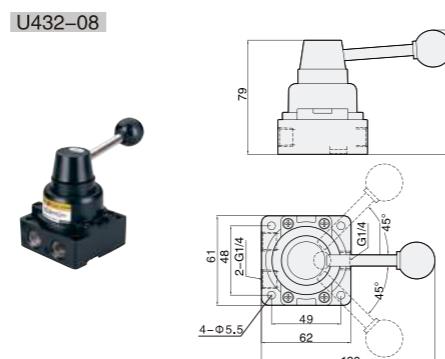
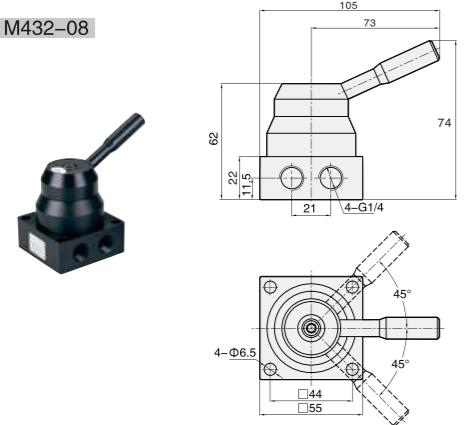
How to Order?

Series No.	Ways	Positions	Valve Body Size	—	Port Size	—	Thread Type
M: M series	4: 4 ways	3: Three position	2:2 series	M432/U432: 08: 1/4"	Blank: G	P: PT	T: NPT
U: U series				R432/MR432: 08: 1/4"			
R: R series				10: 3/8"			
MR: MR series				15: 1/2"			

Order Example:

R series hand switch valve, 4/3 way, 2 series valve body, G thread,
ERP code is: R432-08

Main Dimension



Product Features

- * Different types are available
- * MR series valve is the valve with longer lifetime and the better performance
- * Sizes are from 1/4" to 1/2"

QSC

Flow Control Valve (Precise Type)



Specifications

Model (mm)	QSC-06	QSC-08	QSC-10	QSC-15
Working medium	Clean air(After 40 μm filtration)			
Working Pressure (psi)	0.05~1.0			
Guaranteed pressure (psi)	1.5			
Working temperature($^{\circ}\text{F}$)	-20~70			
Port size ①	1/8"	1/4"	3/8"	1/2"
Standard rated flow P→A	0~350	0~860	0~1650	0~1900
The amount (L/min) A→P	300~450	760~890	1320~1650	1610~1990
Weight(g)	33	50	128	119

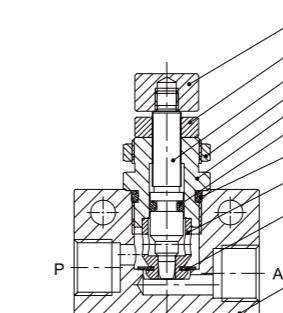
① G, PT, NPT thread type is optional.

How to Order?

Series No.	Port Size	—	Thread Type
QSC:Flow control valve (precise type)	06:1/8"	Blank: G	P: PT
	08:1/4"		
	10:3/8"		
	15:1/2"		

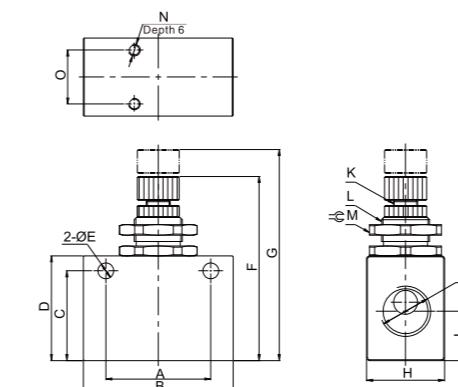
Order Example:
QSC series flow control valve, 1/4" port size, G thread,
the ERP code is QSC-08

Internal Structure



No.	Name
1	Valve body
2	Diaphragm
3	Throttle body
4	O-ring
5	O-ring
6	Throttle sheath
7	Fixed nut
8	Throttle column
9	Lock nut
10	Adjustment cap

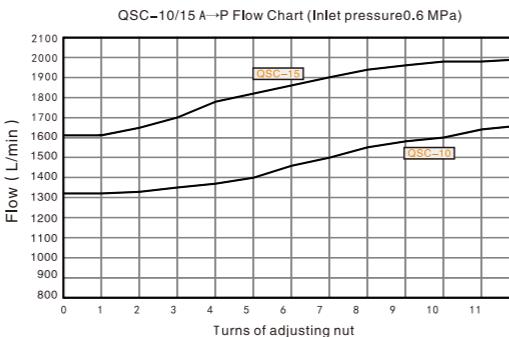
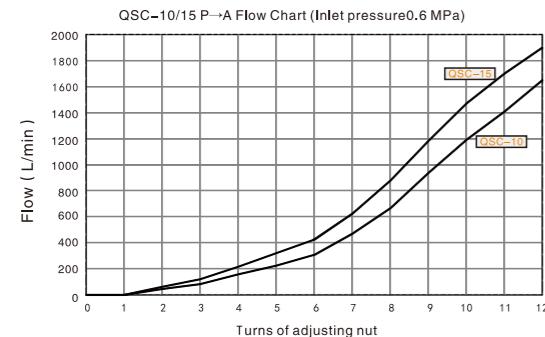
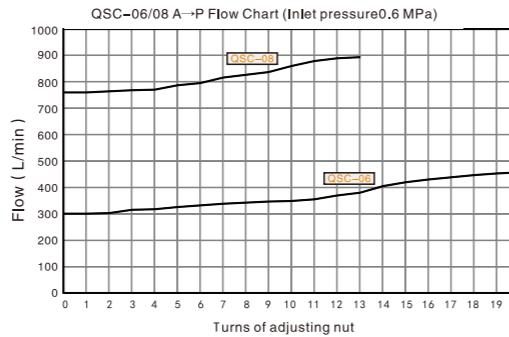
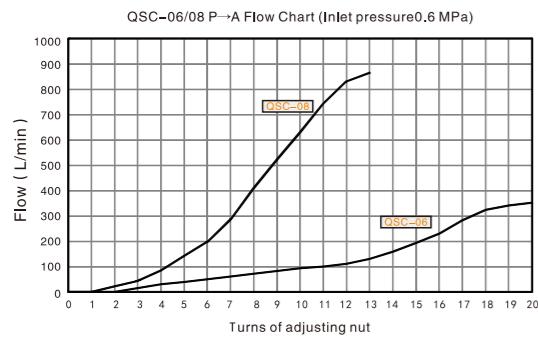
Main Dimension



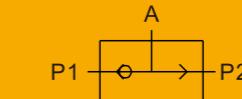
Model	A	B	C	D	E	F	G	H
QSC-06	22	32	20	25	4.3	46	51	15
QSC-08	26	36	23	27	4.3	51	57.5	18
QSC-10	35	50	30	35	5.3	62.5	71.5	26
QSC-15	35	50	30	35	5.3	62.5	71.5	26

Model	I	J	K	L	M	N	O
QSC-06	8.5	1/8	M5X0.25	M12X0.75	14	--	--
QSC-08	13.3	1/4	M6X0.5	M14X1	17	--	--
QSC-10	16.5	3/8	M8X0.75	M16X1	24	M4X0.7	18
QSC-15	16.5	1/2	M8X0.75	M16X1	24	M4X0.7	18

Flow Chat



QS Shuttle Valve



Specifications

Model (mm)	QS-06	QS-08
Working medium	Clean air(After 40 μm filtration)	
Working Pressure (psi)	0.15~0.8	
Guaranteed pressure (psi)	1.2	
Working temperature(°F)	-20~70	
Port size ①	1/8"	1/4"
Standard rated flow P1	700	2300
The amount (L/min) P2	500	1700
Weight(g)	45	85

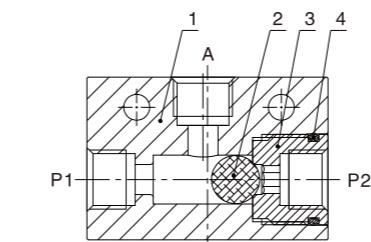
① G、PT、NPT thread type is optional.

How to Order?

Series No.	— Port Size —	Thread Type
QS:Shuttle valve	06:1/8" 08:1/4"	Blank: G P : PT T : NPT

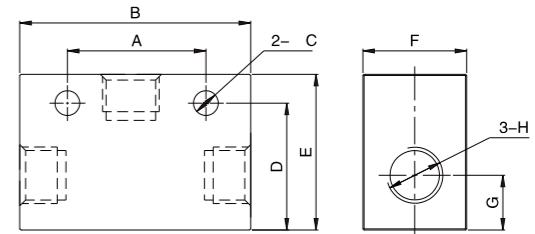
Order Example:
QS series shuttle valve, port size: 1/4", G thread,
the ERP code is: QS-08

Internal Structure



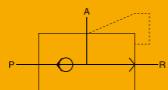
No.	Name
1	Valve body
2	Rubber ball
3	End cover
4	O-ring

Main Dimension



Model	A	B	C	D	E	F	G	H
QS-06	24	40	4.3	22	27	18	10	1/8"
QS-08	35	50	6.5	27.5	35	22	13	1/4"

KKP Quick Exhaust Valve



Specifications

Model	KKP-06	KKP-08	KKP-10	KKP-15
Working medium	Clean air(After 40 μm filtration)			
Working pressure(MPa)		0.15~0.8		
Guaranteed pressure resistance (MPa)		1.2		
Working temperature ($^{\circ}\text{C}$)		-5~60		
Port size	1/8"	1/4"	3/8"	1/2"

How to Order?

Series No.	—	Port Size	—	Thread Type
KKP: Quick	06: 1/8 "	10: 3/8 "		Blank: G
exhaust valve	08: 1/4 "	15: 1/2 "		P: PT T: NPT

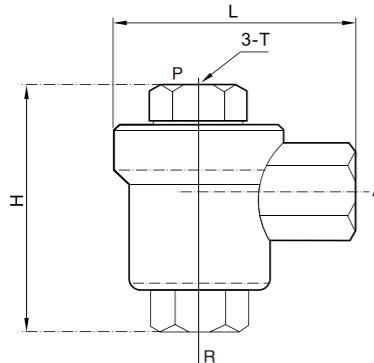
Product Features

- * Normally working with main valve together, not be used separately
- * Provide assistance to control the system better

Order Example:

KKP quick exhaust valve. 1/4" port size, G thread, ERP code is: KKP-08

Main Dimension



Model	T	H	L
KKP-6	1/8"	37	41.5
KKP-8	1/4"	45.5	38
KKP-10	3/8"	56	46.5
KKP-15	1/2"	67	54

EA One Way Valve



Specifications

Model	EA-06	EA-08	EA-10	EA-15	EA-20	EA-25
Working medium	Clean air(After 40 μm filtration)					
Lubrication						Not required
Working pressure (MPa)						0.05~0.8
Guaranteed pressure (MPa)						1.2
Working temperature ($^{\circ}\text{C}$)						-5~60
Port size	1/8"	1/4"	3/8"	1/2"	3/4"	1"

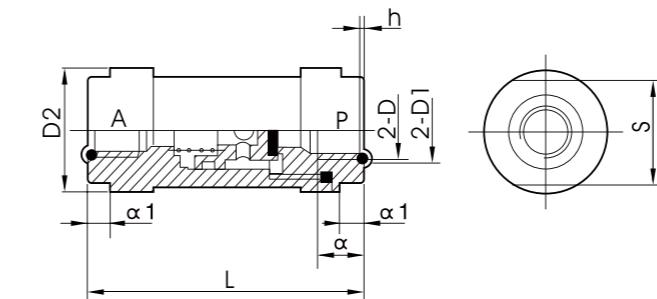
How to Order?

Series No.	—	Port Size	—	Thread Type
EA: One-way valve	06: 1/8 "	20: 3/4 "		Blank: G
	08: 1/4 "	25: 1 "		P: PT
	10: 3/8 "	32: 11/4 "		T: NPT
	15: 1/2 "	40: 1-1/2 "		
		50: 2 "		

Order Example:

EA series one way valve. 1/4" port size, G thread, ERP code is : EA-08

Main Dimension



Model	Port size	D	D1	D2	S	L	α	α_1	H
EA-6	6	G1/8	$\phi 13$	$\phi 25$	24	63	10	6	$1.4^{0}_{-0.1}$
EA-8	8	G1/4	$\phi 16$	$\phi 25$	24	63	12	6	$1.4^{0}_{-0.1}$
EA-10	10	G3/8	$\phi 20$	$\phi 38$	36	81	14	8	$1.8^{0}_{-0.1}$
EA-15	15	G1/2	$\phi 26$	$\phi 38$	36	81	14	8	$1.8^{0}_{-0.1}$
EA-20	20	G3/4	$\phi 32$	$\phi 49$	46	109	21	10	$1.8^{0}_{-0.1}$
EA-25	25	G1	$\phi 40$	$\phi 49$	46	109	23	10	$2.7^{0}_{-0.12}$
EA-32	32	G1-1/4	$\phi 48$	$\phi 86$	75	160	25	18	$2.7^{0}_{-0.12}$
EA-40	40	G1-1/2	$\phi 54$	$\phi 86$	75	160	26	18	$2.7^{0}_{-0.12}$
EA-50	50	G2	$\phi 70$	$\phi 86$	90	160	26	26	$4.5^{0}_{-0.18}$

YHS Slide Valve



Product Features

- * Normally working with main valve together, not be used separately
- * Provide assistance to control the system better

How to Order?

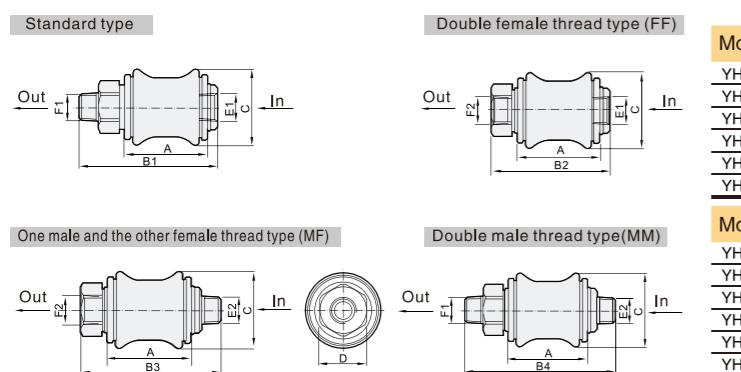
Series No.	—	Port Size	Type	—	Thread Type
YHS: Slide valve		06: 1/8 " 15: 1/2 "	Blank: Standard type		Blank: G
		08: 1/4 " 20: 3/4 "	MM: Double male thread type		P: PT
		10: 3/8 " 25: 1 "	FF: Double female thread type		T: NPT

Order Example:
YHS slide valve, 1/4" port size, double male thread type, G thread ,ERP code is: YHS-08MM

Specifications

Model	YHS-06	YHS-08	YHS-10	YHS-15	YHS-20	YHS-25
Working medium						
Clean air(After 40 μm filtration)						
Acting type						
External control						
Lubrication						
Not required						
Working pressure(MPa)						
0~1.0						
Guaranteed pressure(MPa)						
1.5						
Working temperature (°C)						
-5~60						
Port size	1/8"	1/4"	3/8"	1/2"	3/4"	1"

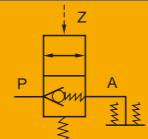
Main Dimension



Model	A	B1	B2	B3	B4	C
YHS06	20	38	38	38	46	20
YHS08	32	58	58	58	68	26
YHS10	32	58	58	58	69	32
YHS15	40	80	80	80	94	38
YHS20	45	85	85	85	101	46
YHS25	45	85	85	85	101	52

Model	D	E1	E2	F1	F2
YHS06	14	G1/8"	G1/8"	G1/8"	G1/8"
YHS08	19	G1/4"	G1/4"	G1/4"	G1/4"
YHS10	22	G3/8"	G3/8"	G3/8"	G3/8"
YHS15	27	G1/2"	G1/2"	G1/2"	G1/2"
YHS20	34	G3/4"	G3/4"	G3/4"	G3/4"
YHS25	38	G1"	G1"	G1"	G1"

QPC Pilot No-return Valve



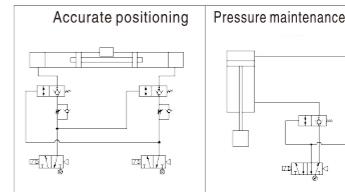
Product Features

1. Can make cylinder momentary stop, accurate orientation;
2. Prevent cylinder moving after stopped;
3. Can be used for safety loop of pressure holding;
4. Can be used for special loop.

How to Order?

Series	—	Port Size
QPC		08: 1/4 "
		10: 3/8 "
		15: 1/2 "

Order Example:
QPC series valve, 1/4" port size, ERP code is: QPC-08



Specifications

Model	QPC-08	QPC-10	QPC-15
Working medium	Clean air(After 40 μm filtration)		
Sectional (mm)	24	79	79
Working pressure(MPa)	0.1~1.0		
Guaranteed pressure(MPa)		1.5	
Working temperature(°C)		-20~70	
Operating Frequency (Times/min)	60	40	40
Valve material	Nickel plated brass	Aluminum alloy	Aluminum alloy
Port size	1/4"	3/8"	1/2"
Pilot Port Size			1/8"

Main Dimension

